Desalination Plant Monterey, California

SC Cal P Gradu

CALIFORNIA AMERICAN WATER

SCHEMATIC DESIGN

Cal Poly Architecture and Environmental Design Graduate Research Studio

MPWSP Desalination Plant Monterey, CA

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SCENARIO PLANNING

QUANTITY SUMMARY

Produced by CAL POLY

SAN LUIS OBISPO

College of Architecture & Environmental Design Graduate Research Studio

Professor

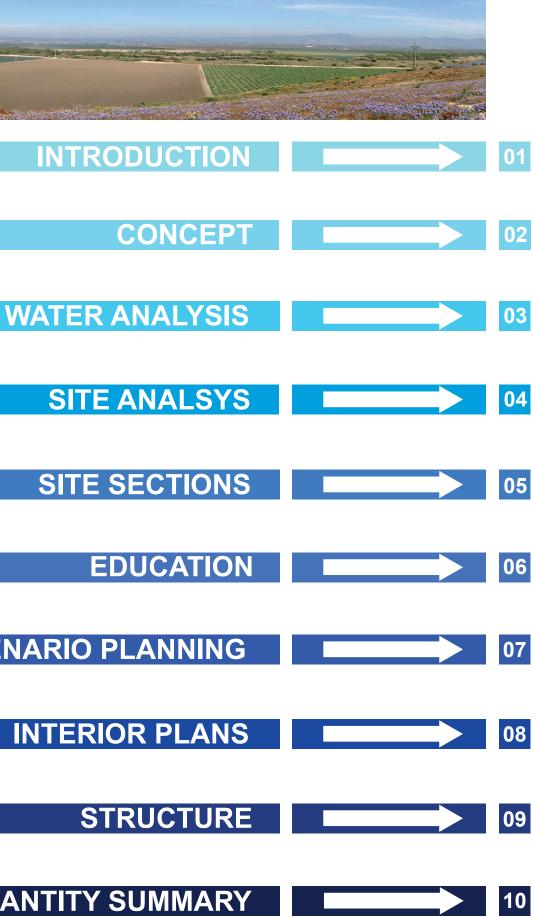
Professor Professor

Graduate Student

James Doerfler Kevin Dong Cesar Torres Daire Heneghan Danton Spina **Derek Holloway** Joanne Ha John Donley Kevin Pitzer Smita Naik Thomas Shorey August 2013

Grant Funding Provided by



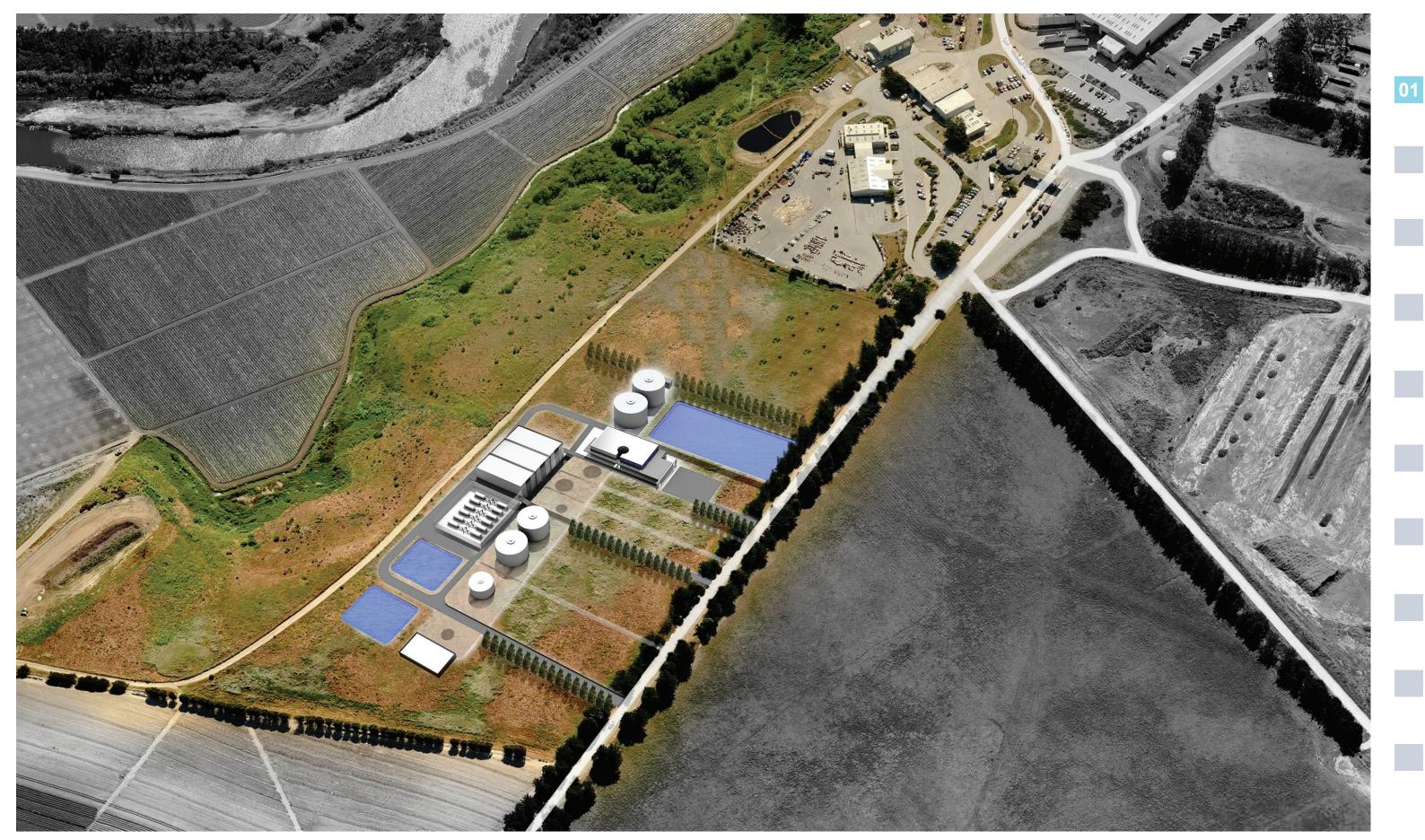


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DESALINATION PLANT, MONTEREY, CA Cal Poly Architecture and Environmental Design: Graduate Research Studio

Aerial View





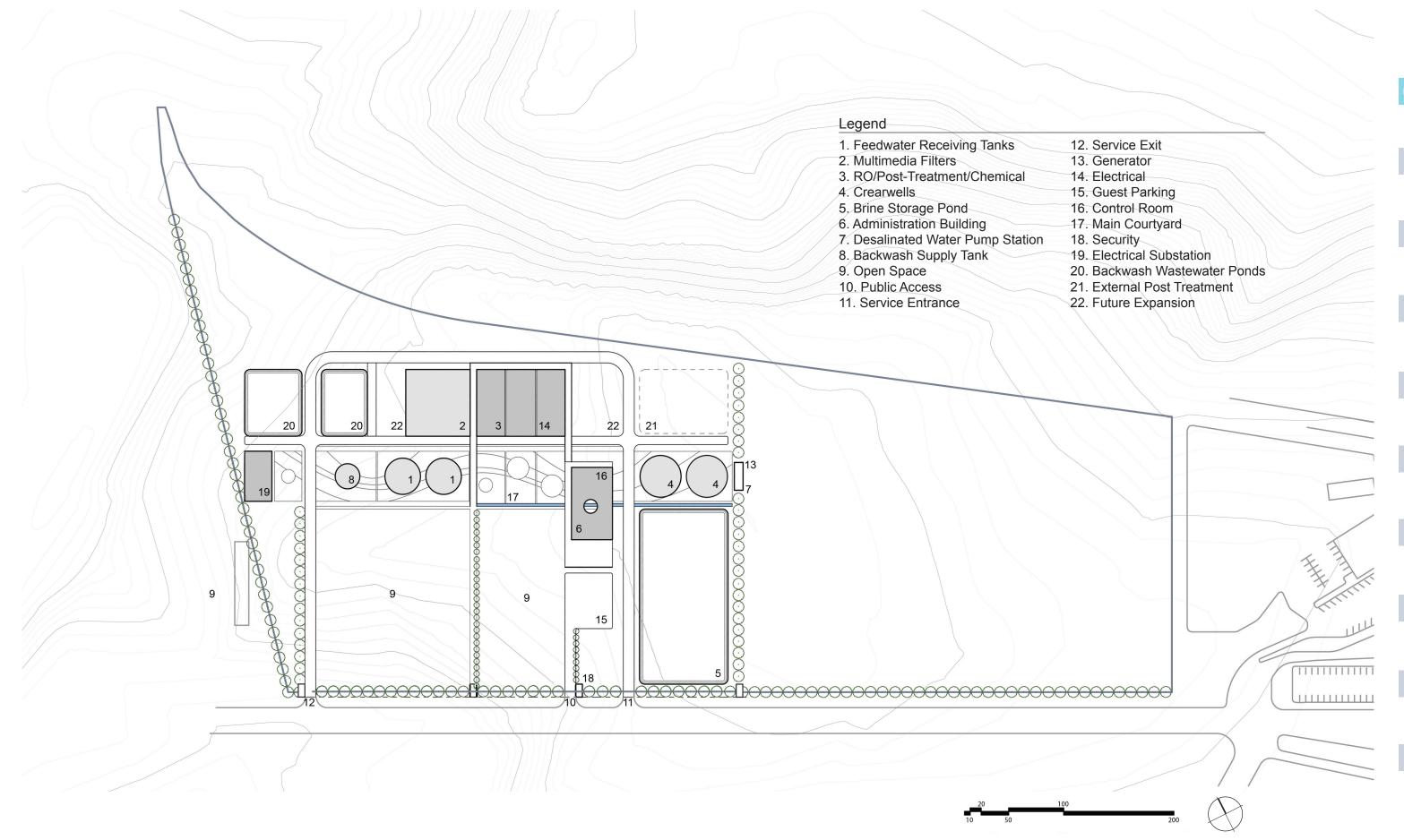
Site Plan Rendering





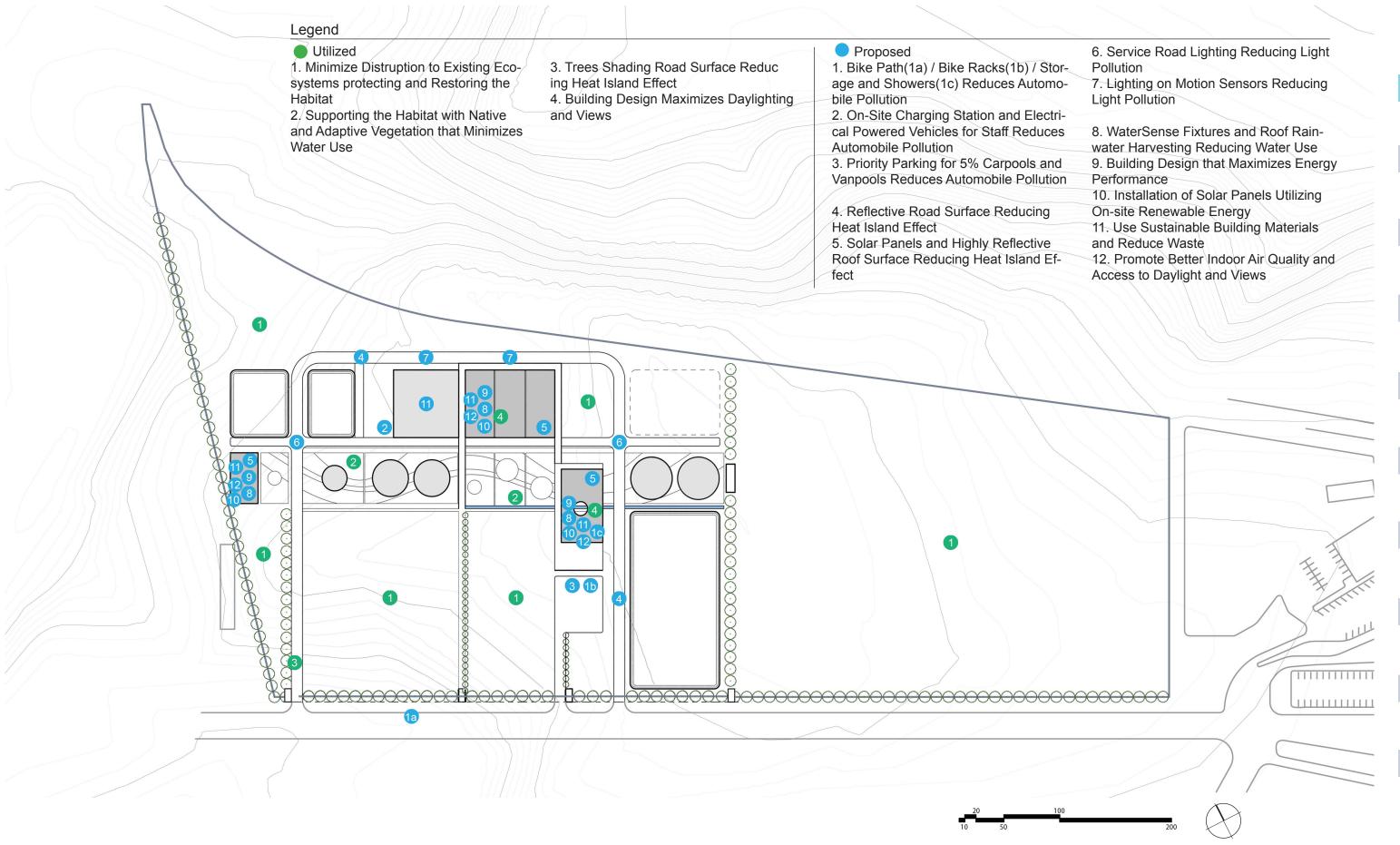
Site Plan Rendering

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Site Plan

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Site Plan : Sustainable Features

Stor-	6. Service Road Lighting Reducing Light Pollution	
omo- ctri-	7. Lighting on Motion Sensors Reducing Light Pollution)'
ces	8. WaterSense Fixtures and Roof Rain-	
	water Harvesting Reducing Water Use	
and	9. Building Design that Maximizes Energy	
ution	Performance	
	10. Installation of Solar Panels Utilizing	
g	On-site Renewable Energy	
	11. Use Sustainable Building Materials	
e	and Reduce Waste	
Ef-	12. Promote Better Indoor Air Quality and Access to Daylight and Views	

Buildings at a Gla	nce			Wate	er Cycle at a Gla
Location: Site: Principal Use: Buildings:	Description: Charles Benson Rd. Marina, California Site Undeveloped Agricultural and industrial within 1 mile Treatment Building Administration Building	Quanity: 9.4 mi north of Monterey, CA 21,600 11,700	sq. ft.	1st pass:	Description: Supply of feedwate Large sand filters Feedwater tanks Loop to backwash Catridge filters
Equip. Slabs/Screens:	Multi-media Filter Area Identity Screen	16,800 10,900		2nd pass:	First pass high pres Second pass feed p Loop to energy reco
Energy Systems a	t a Glance				Loop to energy reet
	Electrical Substation Generator Switchgear, inside R.O.	4,500 2,100 1,800		3rd pass:	UV reactor Post treatment stag Clearwell storage Brine from 1st and 2
Energy Coordinate	ed Systems at a Glance			Edu	cational Features
Tanks: Ponds: Free-Standing Pumps:	Feedwater Tanks Clearwells Backwash Supply Backwash Wastewater Brine Storage Clearwell Pumps	2x500,000 2x1,000,000 200,000 30,000 86,400 1,500	gal. gal. sq. ft. sq. ft.	Admini Main C Identity	on: eent Builing: stration Building: courtyard: ⁄ Screen: Feature:
Security Features	at a Glance			Key	Sustainability Fe
Perimeter Fence: Roadway Gates: Security A/V:	Project perimeter Public and Service Entry Campus wide surveilance	4,690 3 Full Coverage	lin. ft. loc.	Xerisca Bioswa Reduca Reduca	arvesting: ape landscaping: ales: e grading: e footprint:

at a Gla

Prepare for Solar:

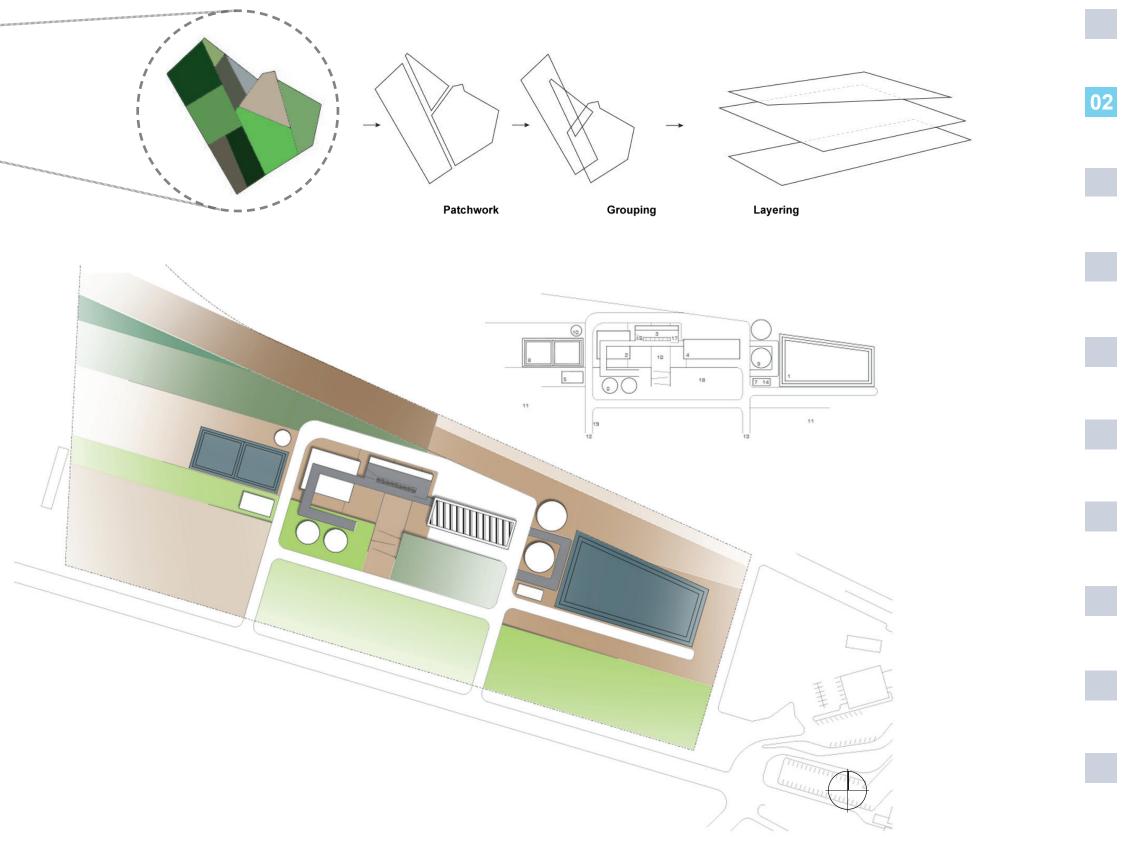
ance			01
ter n	Additional Notes: Pumps at beach 40 ft. x 8 ft. dia Pumps to catridge filters Backwash waste to pond 5 microns or smaller	Destination: Up to site To feedwater storage Gravity filters to nano filters Backwash ponds to discharge To high pressure pumps	
essure d pump ecovery	Pumps to R.O. or bypass Add pressure to 1st pass	To 2nd pass or bypass To membrane flush tank Out to brine discharge	
age d 2nd	Disinfection stage Add appropriate components Finished product Collection from R.O.	On to post-stabilization Pump to storage To distribution Brine Pond and discharge	
es at a	Glance		
Feature: Suspended walkway Exhibition hall Xeriscape exhibit Facade of Treatment Building Through Main Courtyard		Description: View Filtration and R.O. Exhibits by owner Landscape in contract Shows educational graphics Recycling of test water	
Feature	S		
Entire roof, all structures No water after establishment Bioswales at all road edges Build to contours Organize by process Structural roof design		Landscape establishment Also, permeable paving Reduce fill, balance site Maximize undisturbed site Layout and conduits for solar equip.	

• Refer to RFP for Current Design info.

Project Summary

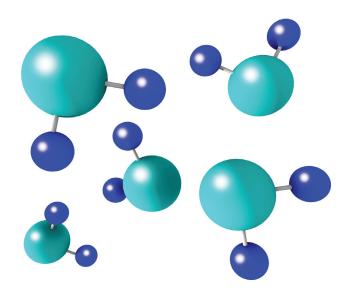
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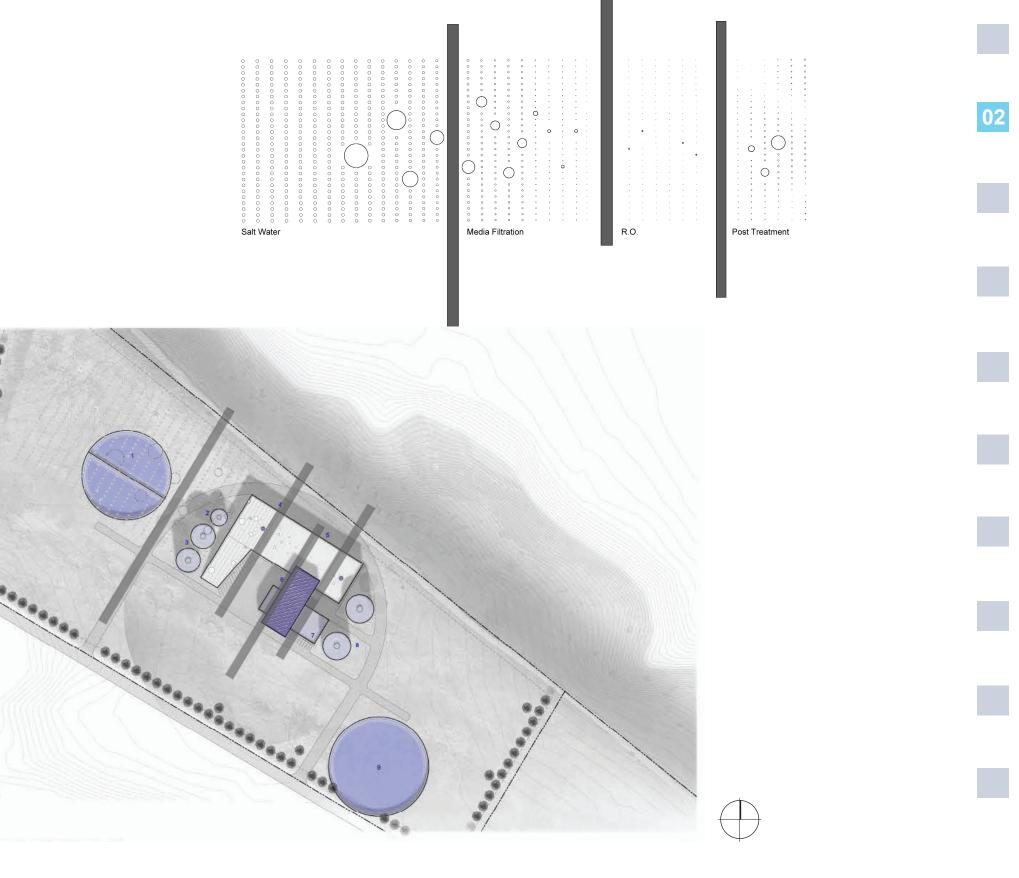




Aerial views and the view north from the site show the extremely rich Salinas River Valley filled with farms. The potential of integrating the geometric form of the surrounding agricultural fields was explored in one of the two initial schemes. Grouping and layering of these patchwork forms aided in the creation of building form and the surround landscape, while tying in with local environment's context.

Agriculture Patchwork

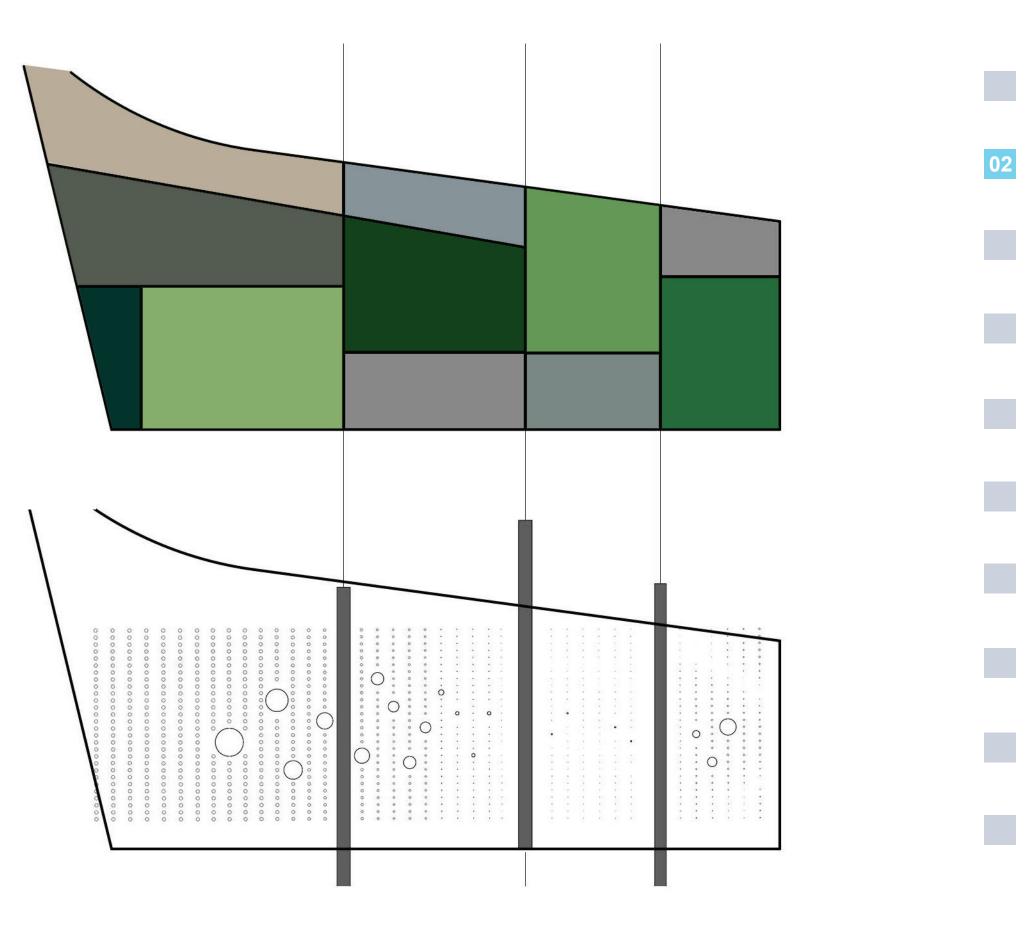




Displaying the flow of the incoming ocean water through the various filtration phases was explored in one of the two initial schemes. This simplifying of the process through this conceptual representation works as an education tool for visitors. Curved buildings, circular tanks and landscape forms combined with circle patterns along building facades represent these concepts.

Desalting at the Molecular Level

Dominant elements shown through both of the preceding approaches have been integrated into the final design. The use of lines of tree and plants in the final design reflect the lines perpendicular to the main road, while the loop road incorporated into both of the initial schemes has been utilized in the final design.



Concept Generation

Bending elements of the combined concepts into the landscape is displayed. The image showcasing a spectrum of flower species and colors, which represents the array of elements in the incoming seawater. The following image of white flowers reflects the purity of the water after it has been treated by the filtration processes. Finally the single colored orange flower represents the natural balance being restored to the water through the process of post-treatment.

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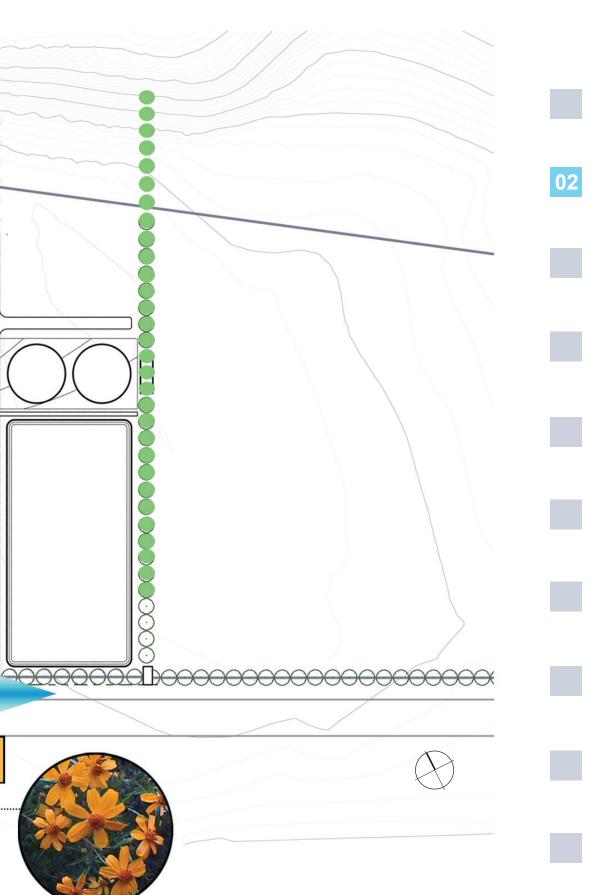
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Landscape and Water Molecule

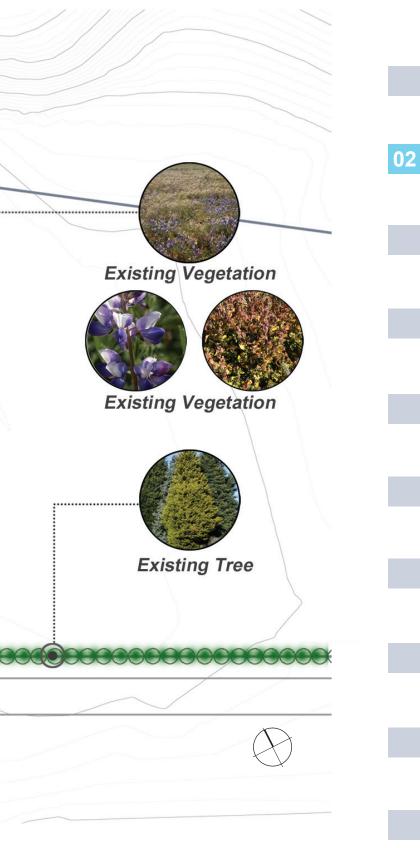


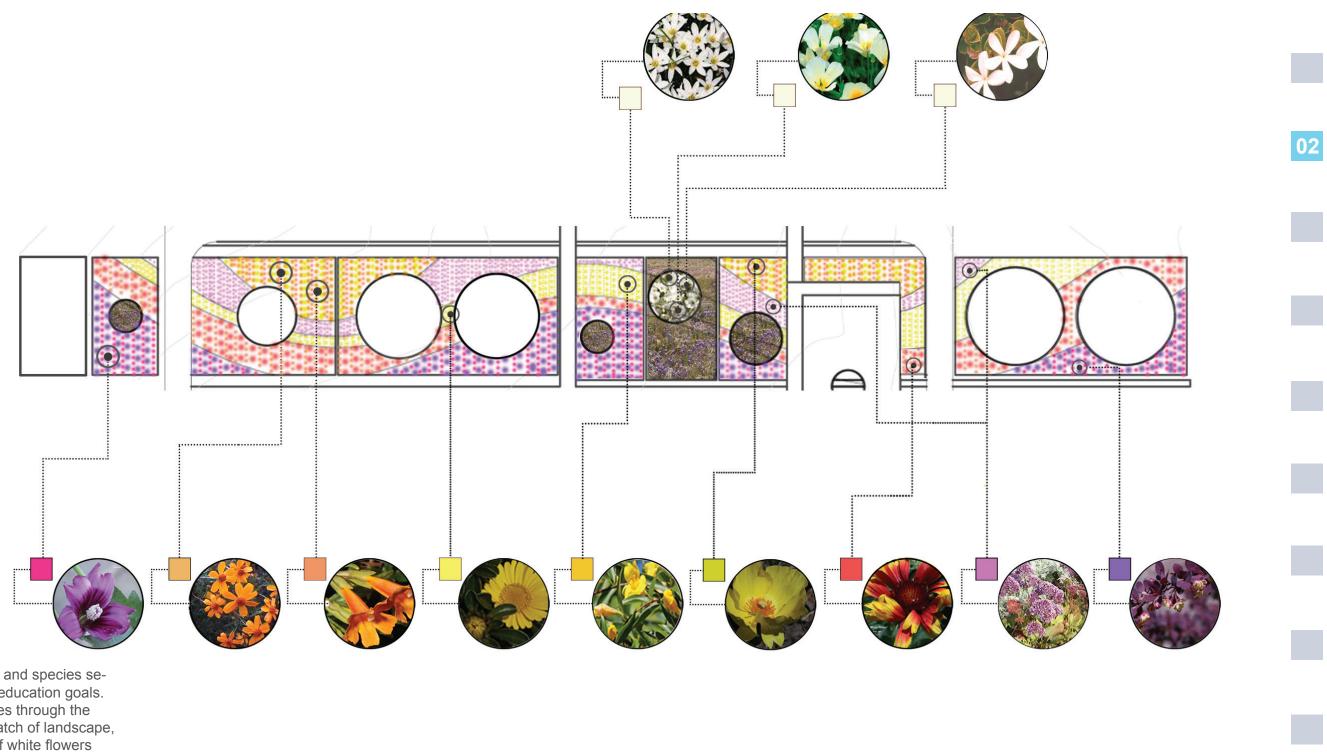
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⊜ The line of larger native Monterey Cypress trees represent the initial filtration process, while defining the surrounding patchwork pattern. The smaller Fremontodendron trees allow visitors to see the whole facility upon entry and represents the finer RO filtration process. Original native plants are re-establishment in courtyards that do not have cylindrical water tanks in order to continue the circular pattern. Moreover, this integrates new native and adaptive plants in Fremontodendron **Monterey Cypress** with the surrounding context.

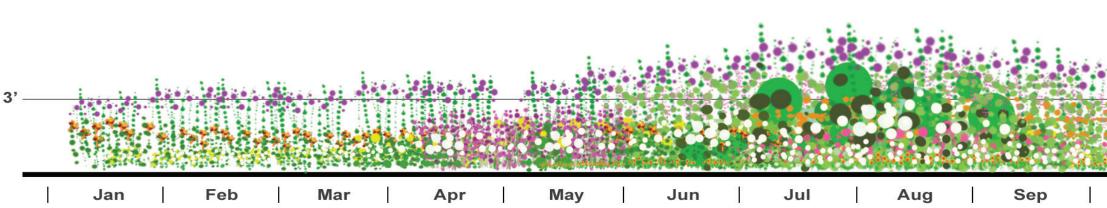
Landscape Concept and Design





The courtyard's landscape forms and species selection are central feature of the education goals. Purity of the water that has passes through the RO process is reflected by the patch of landscape, which contains a circular patch of white flowers inside a rectangular patch of re-established native plants. The white flowers represent purity through color while the re-established native plants represent the purity of the natural environment.

Landscape Concept and Design





Carissa macrocarpa Natal Plum



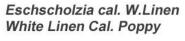
Tagetes lemmonii Bush Marigold



Fremontodendron Flannelbush

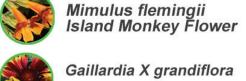
The simplified building design benefits hugely by the seasonal changes of the proposed landscape, which provides the project with an ever changing natural beauty. The multi-colored courtyards utilize a spectrum of native and adaptive plants, which require little to no irrigation.







Zephyranthes candida Fairy Lily



Gaillardia X grandiflora Blanketflower

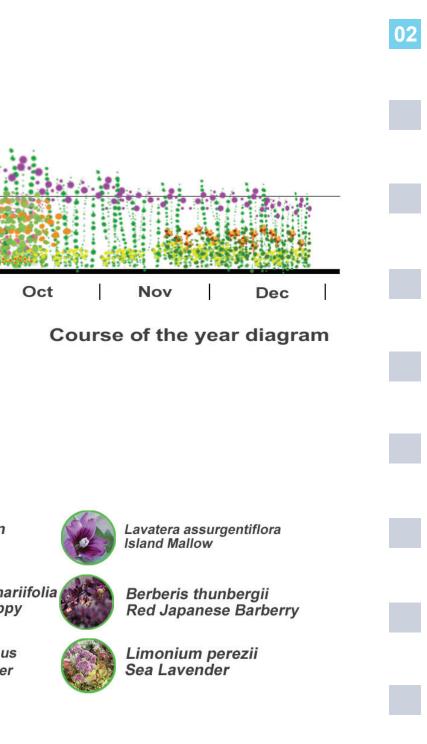


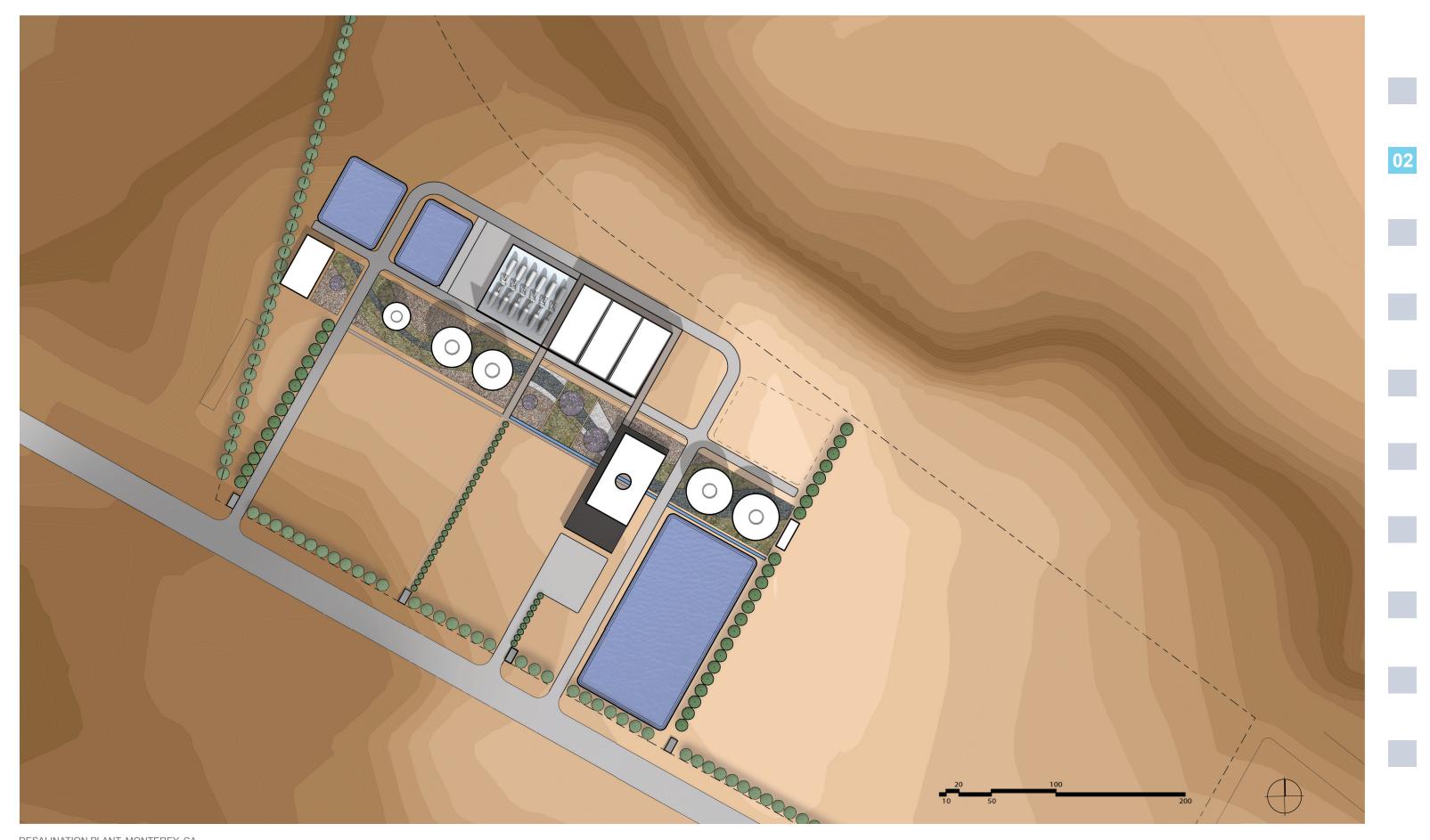
Hunnemannia fumariifolia Mexican Tulip Poppy



Asteriscus maritimus Sea Daisy, Sea Aster

Landscape Concept and Design



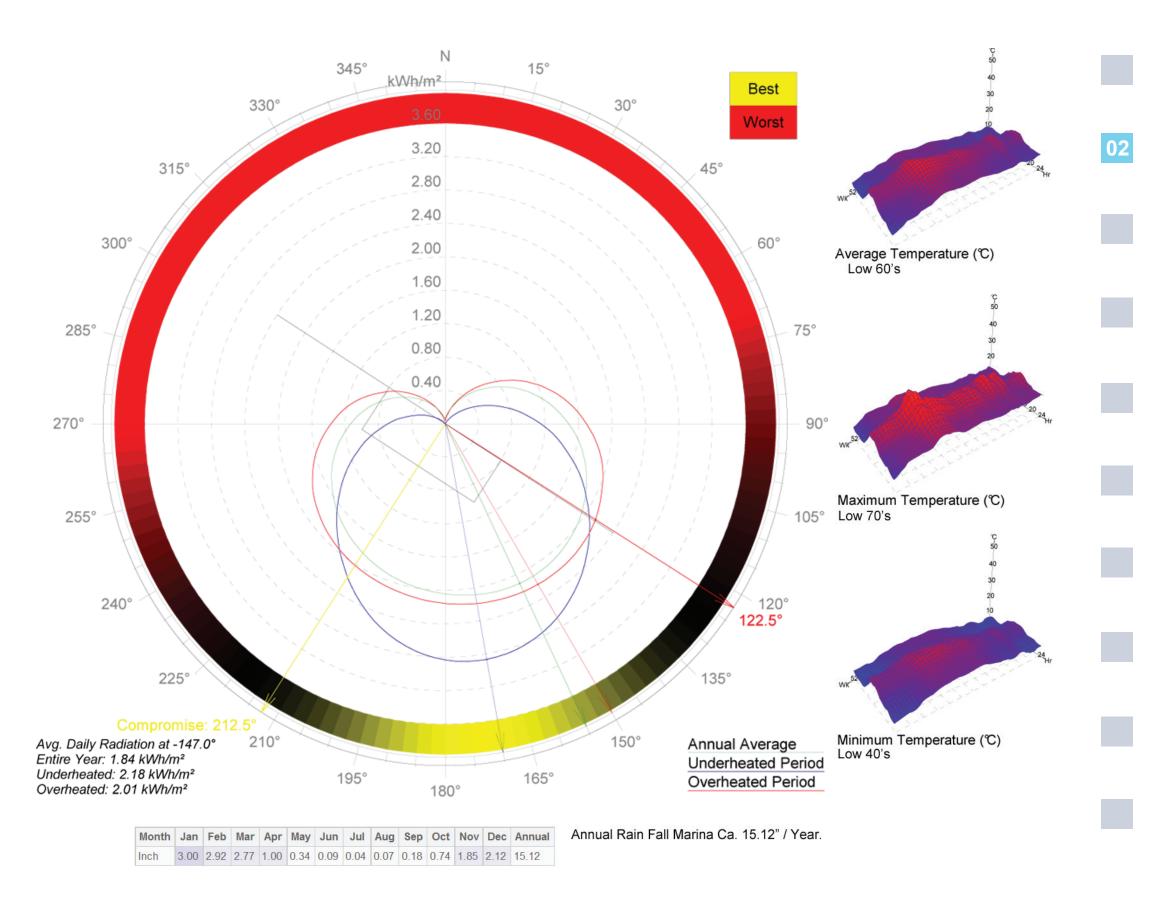


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Site Plan Rendering

Optimum Orientation

Location : Monterey NAf. USA Orientation based on average daily incident radiation on a vertical surface. Underheated Stress : 758.3 Overheated Stress : 1237.3 Compromise : 212.5° © Weather Tool



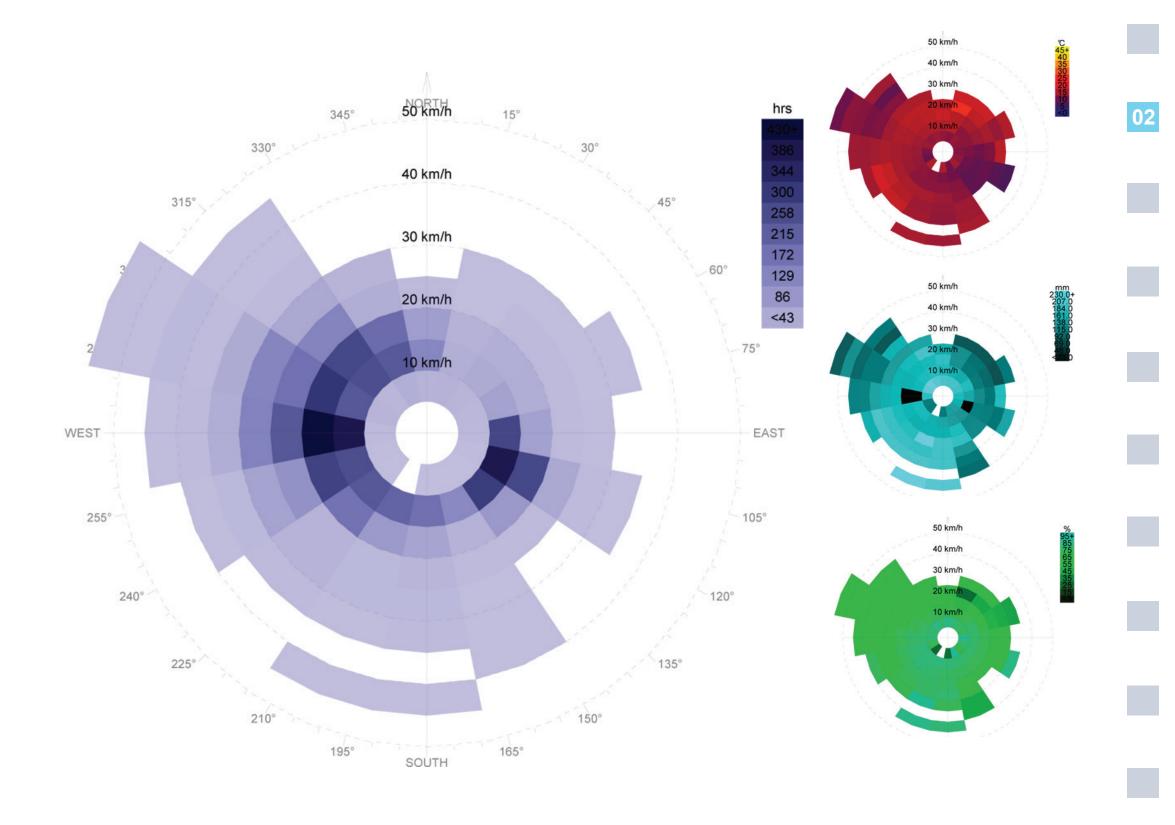
Solar Analysis

The graphs above were calculated with the climate analysis software Ecotect and represent the average yearly temperatures and optimal solar orientation for Monterey California. Monterey's average high temperature ranges from around 60° Fahrenheit in winter to 72° Fahrenheit during the summer months. Summers in Monterey are more likely to be cool and foggy. Optimal Solar orientation in 122.5 from west.

Climate and Environment

Wind Frequecy(Hrs) Location : Monterey NAf. USA(36.6°, -121.9°)

Location : Monterey NAf. USA(36.6°, -121.9°) Date : 1st January-31st December Time : 00:00-24:00 © Weather Tool



Wind Analysis

The graphs above were calculated with the climate analysis software Ecotect and represent the average yearly wind speeds and directions for the Winter, Summer, Spring, and Fall in Monterey California. Generally, a cool prevailing wind is present from the North / North West direction with a speed of 6 to 18 mph.

Climate and Environment

Desalination Proposed Site MRWMD MRWPCA

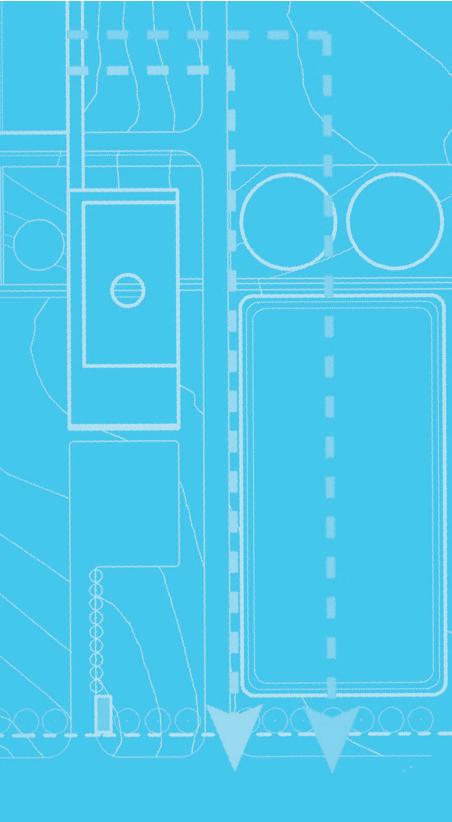
The site is near the ocean and two useful neighbors: The Monterey Regional Waste Management District (MRWMD) and the Monterey Regional Water Pollution Control Agency (MRWPCA.) The waste management district produces electricity and may provide a substantial amount of energy needed to operate the Desalination Plant.

Both industrial facilities take in a product seen as waste and create something of value. Likewise, the proposed desalination project will turn a product of little or no value into a commodity. Not only does the site location aid in the creation of a group or district of environmental friendly facilities but it offers great opportunity for the desalination plant to benefit by utilizing the adjacent waste management facility's reclaimed and recycled materials for construction and maintenance work. It also offers the extremely beneficial opportunity for the desalination plant to tap into the recycled water plant's outfall discharge pipeline. This will save the plant the large cost of building a completely new outfall line to the ocean.



Relationship to Surrounding Areas





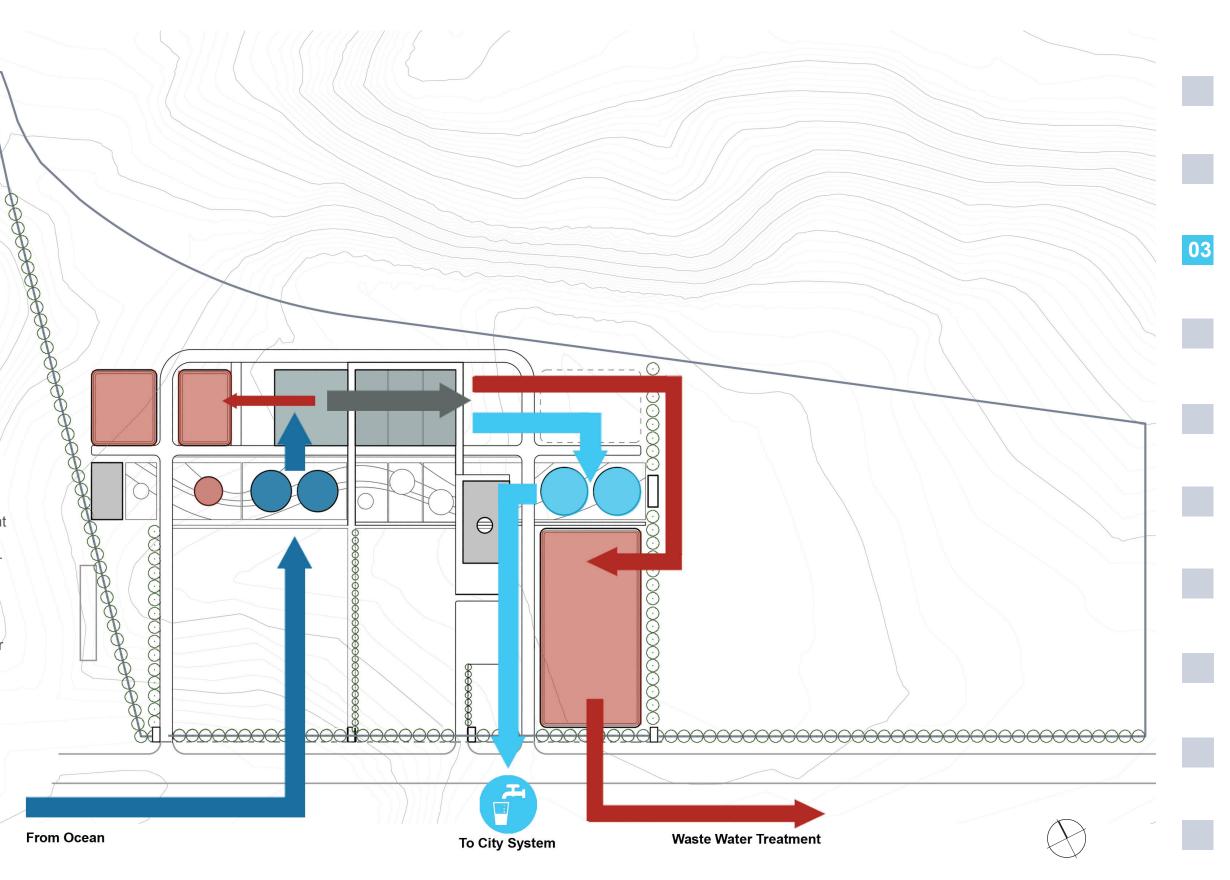


Water pumped from the ocean passes through MultiMedia filters that remove larger element from the water. The bi-product is displaced into a set of two backwash ponds while the filtered water is stored in two large cylindrical tanks adjacent the treatment building. These tanks provide a constant supply of water to the treatment building and are located at a higher point on the site, taking advantage of gravity flow.

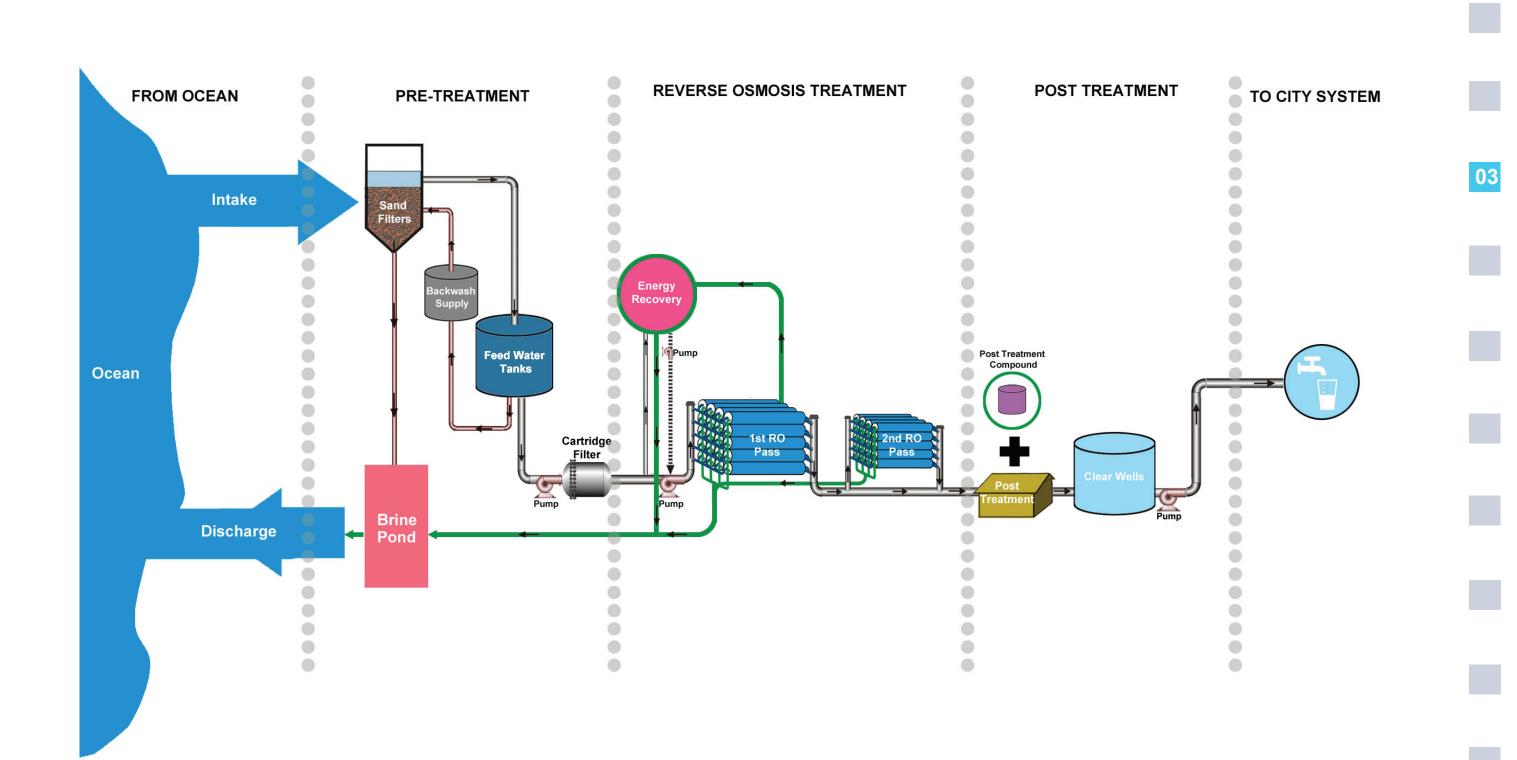
Water that passes through the first filteration phase continues through to the RO trains, which filter out the remaining elements.

After post-treatment the desalinated potable water is stored in two large cylindrical tanks outside the treatment building, while the bi-product / brine water is displaced into the brine pond. The desalinated water is disturbed to consumers off-site while the brine water is set to the outfall, returning to the ocean.

The water flow diagram presented minimizes the length of water lines required. This plan also reduces the number of bends in the water lines, saving energy lost due to friction and turbulence.



Site Water Flow Diagram



Desalination Process Diagram

Gallons Esimat

(Per Flush)

1.60

1.28

0.80

1.00

0.50

0.13

0

Gallons	Esima

(Per Minute)

Faucets	Conventional	2.20	13	28.6	N/A
	High Efficiency (WaterSense)	1.50	13	19.5	3322
Showerheads	Conventional	2.50	5	12.5	N/A
	High Efficiency (WaterSense)	2.00	5	10	913
				•	
biovable Sovinge					40600

Total Achievable Savings



Landscape

By specifying native and adaptive plant species for the newly landscaped area, after establishment of plants over the first couple of years, irrigation will not be required for these plants to continue to thrive.

Fixtures

WaterSense, a partnership program by the U.S. Environ-

mental Protection Agency, seeks to protect the future of our nation's water supply by offering people a simple way

to use less water with water-efficient products. Product and services that have earned the WaterSense label

have been certified to be at least 20 percent more ef-

showcases estimated savings that can be achieved if

WaterSense fixtures are specified.

ficient without sacrificing performance. The outlined data





Rainwater Capture Captured rainwater that

falls on building roofs can be used for non-potable uses such as irrigation, toilet flushing and cleaning. This will reduce water usage. A simple low cost ways to achieve this goal is displayed on the photograph "Rainwater Harvesting".

See Research Report Appendix for more details on rainwater harvesting.



Rainwater Harvesting



Urnials Conventional High Efficiency (WaterSense)

Toilets

Conventional

High Efficiency (WaterSense)

Ultra High Efficiency (Pint)

Ultra High Efficiency

Waterless Urnials

Water Use Reduction

ated Daily Flushes	Esimated Daily (Gallons)	Yearly Savings (Gallons)
10	16.0	N/A
10	12.8	1168
10	8.0	2920
15	15.0	N/A
15	7.5	2738
15	1.88	4791
15	0	5475

ated Daily Minutes

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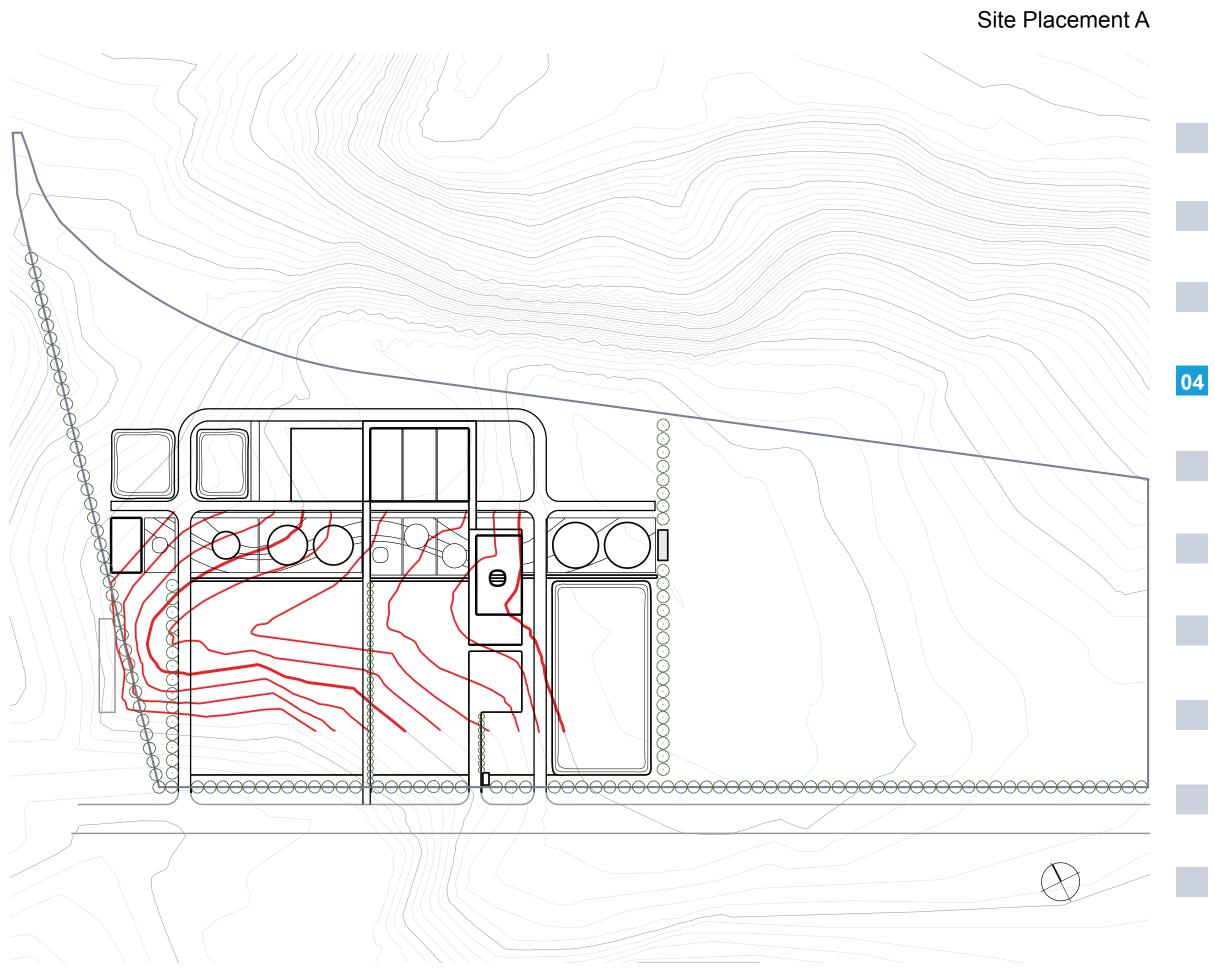






- Ridge Topography Highlighted

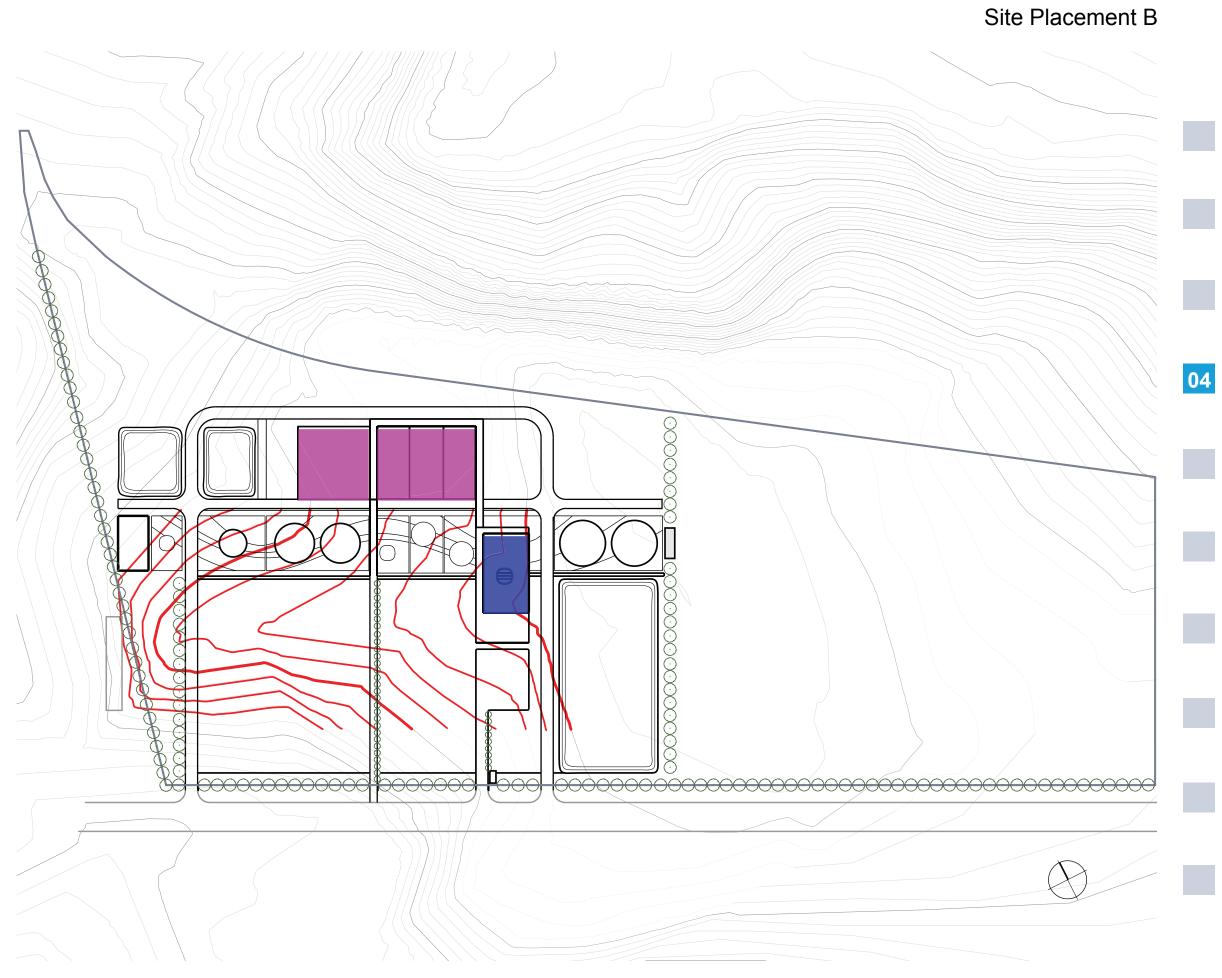
When considering placement of the buildings on the site, first the existed topography was evaluated. A slight ridge was apparent and the location of the landscaping features as well as buildings, storage tanks, and even roadways was placed in such a way that it relates to this existing ridge.





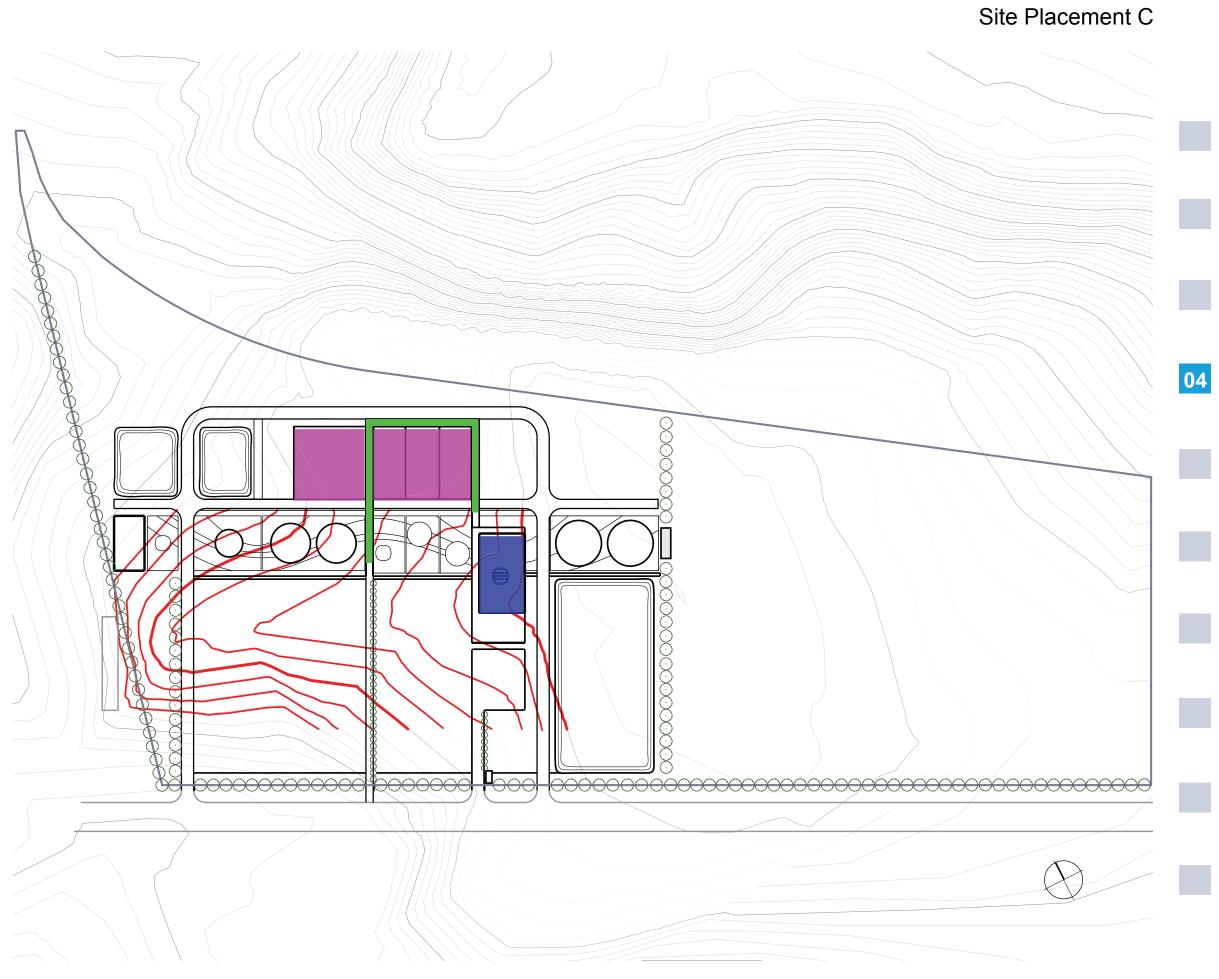
Ridge Topography Highlighted Administration Bldg on Ridge Treatment Bldg bellow Ridge

The Administration building was located on the ridge and was intended to be the dominant building on the site from the entry perspective. The Treatment building was lowered to the bottom of the ridge, so that during entry it appears very low on the horizon and steps down with the existing topography.



Ridge Topography Highlighted Administration Bldg on Ridge Treatment Bldg bellow Ridge Elevated Pathway

The elevated pathway was created as a unifying element between the viewing area of the Treatment building and the upper portion of the ridge, where the Administration Building is and where visitors would first experience the site. This pathway acts as an education loop and by taking advantage of the grade change, it has a very gently slope that is also handicap accessible.



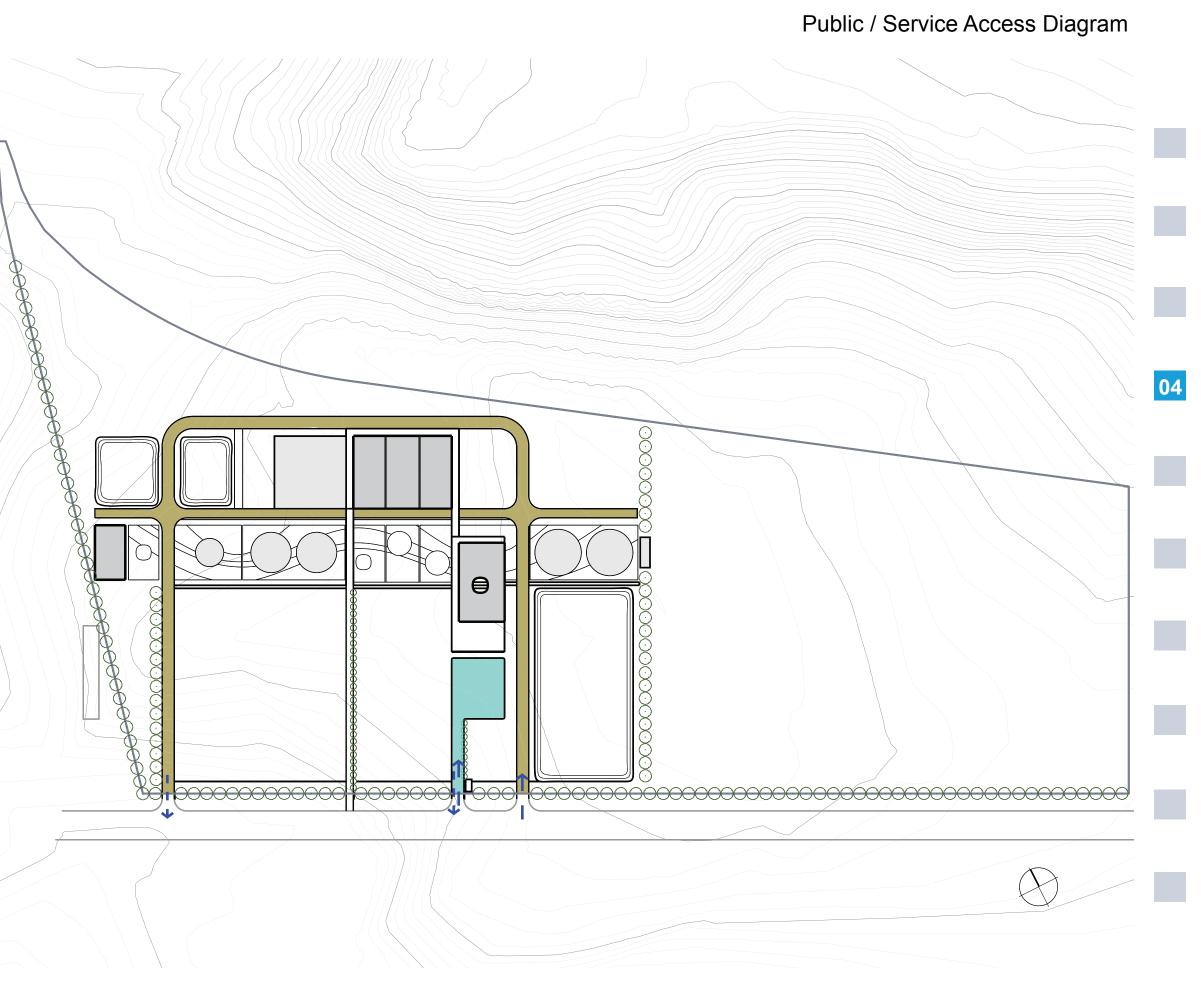


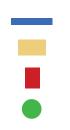
Service Access Route Public Access Route

Entrance/Exit Direction

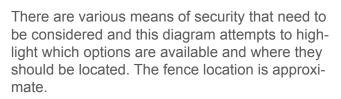
The roadways were designed to keep public access and service access separate. By doing this paving is kept to a minimum. The public access is wide enough for entrance and exit at the same point as the vehicles will be smaller than the typical delivery truck. This road will likely have the busiest access as it also contains the only longterm parking spaces on the site.

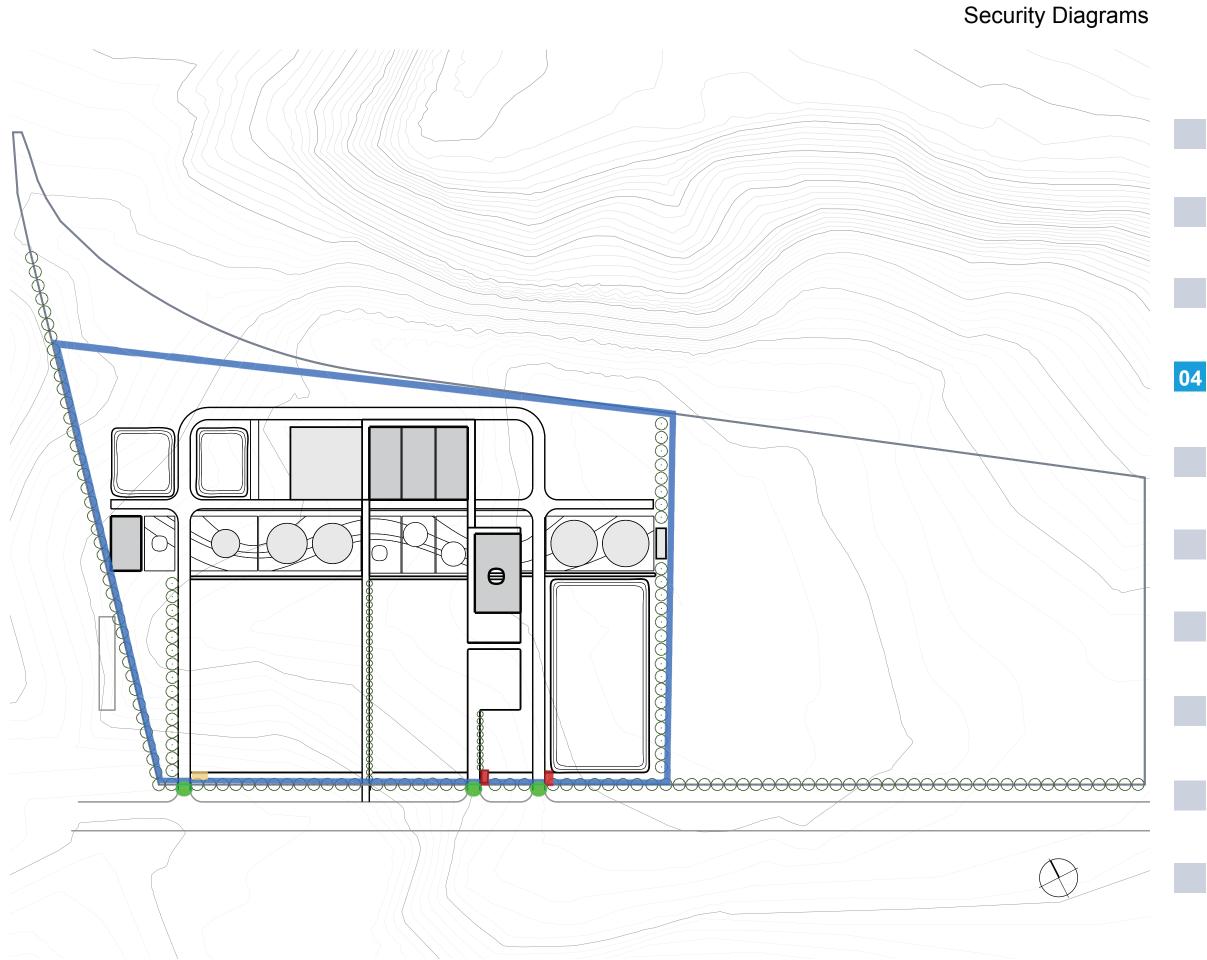
The service access has a separate entry and exit point as the vehicles using this road will be larger and have a much wider turning radius. By keeping the traffic to a loop, the need for turning around is reduced. The service road in the middle and the dead end roads on either end are for less frequent use and for emergency access to all buildings.





Fence Automated Sensor for Exit Intercom/Code Panel for Entry Location of Gate







Delivery Route Concrete Zone with Spill Drainage Loading or Crane Access Path External Chemical Access Point 10000000

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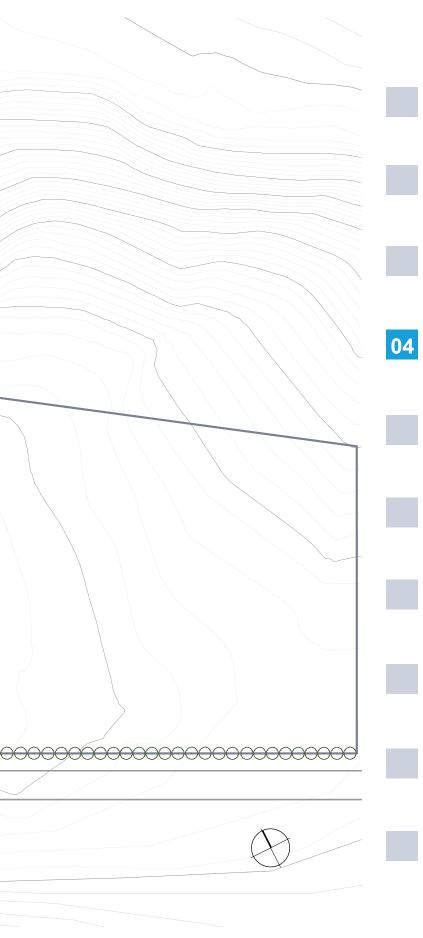
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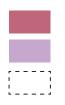
In addition to easing congestion, the route of travel for trucks is designed this way so that the drivers pull to the building on their side. Many trucks place chemical access points on the driver side. By arranging the path in this way the drivers can easily exit the vehicle on their side and have access without having to even walk around the vehicle. This also reduces the need for turn around space.

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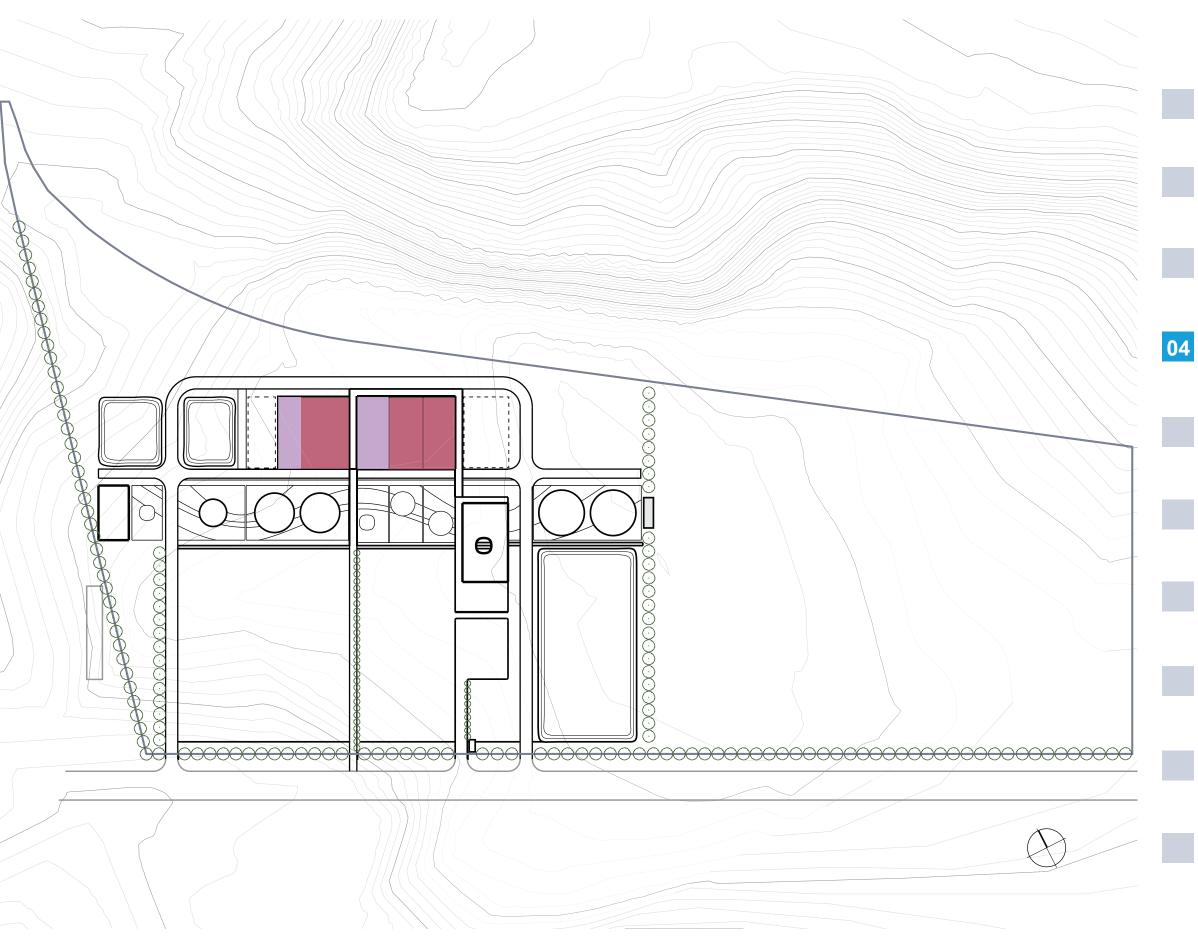


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6.4 MgD Plant9.6 MgD Plant(Including 6.4 MgD)Future External Expansion

This proposal was designed with the 9.6 MgD Plant in mind. However, a 6.4 MgD option should also be considered. The smallest zone is the 6.4 MgD design. The area of the 9.6 MgD should also include the area of the 6.4 MgD. Please defer to the Treatment Building plan for a comparison between the two options. In addition to the two separate plans, it should be noted that there should be a relatively level and unobstructed space to the west and east sides of the Treatment Building. This area could be used for future expansion.







Undisturbed Area

The site lends itself to development of the western end of the site. The sustainable goal of limited development fits with cost savings in this program diagram. We have intentionally left as much of the site undeveloped as possible.

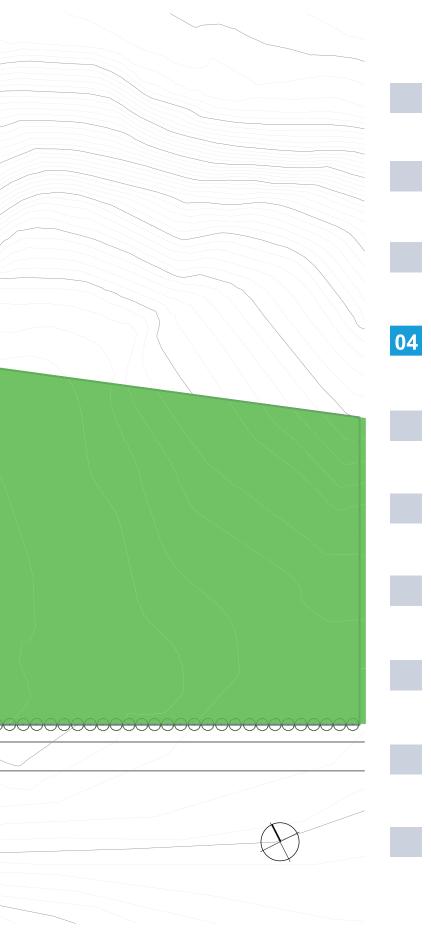
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During construction, considerable effort must be used to protect the site. Temporary fencing, runoff capture, defined lay-down areas for contractors will be needed.

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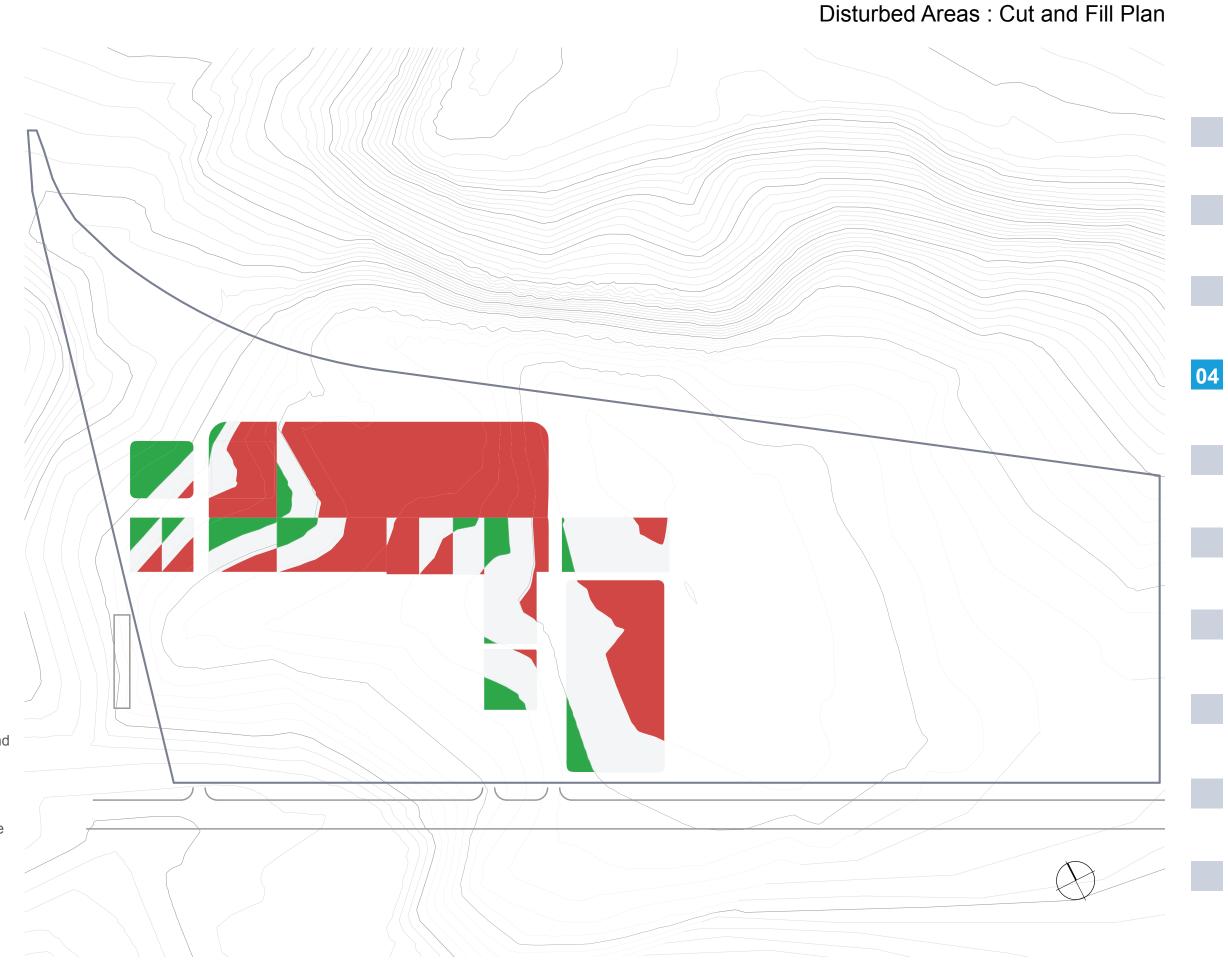
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Undisturbed Areas Diagram

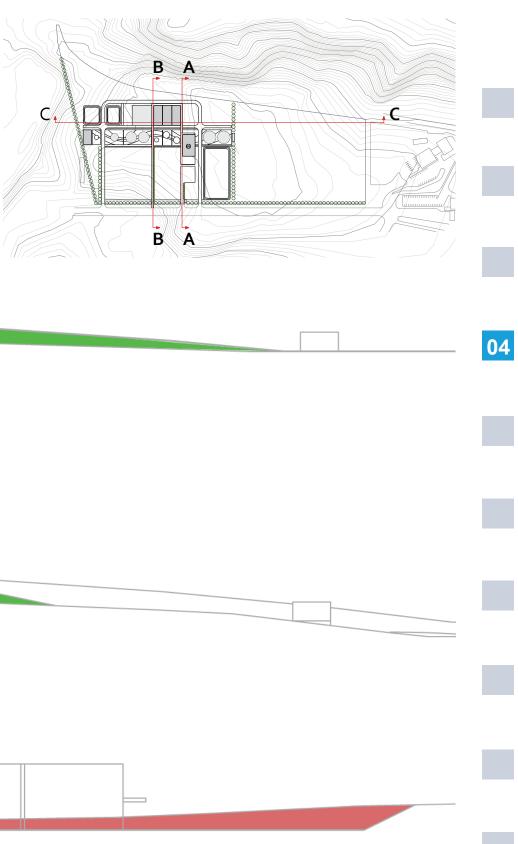




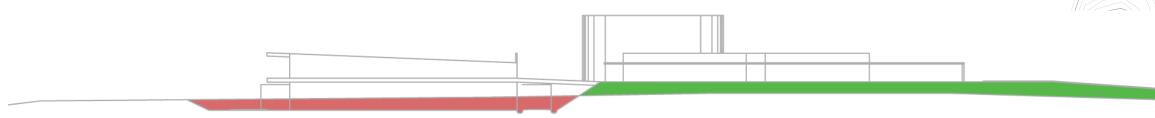
The cut and fill is design in such a way so as to have a balanced relationship between the cut and the fill. This leads to decrease need for soil from elsewhere and it also allows for use of a majority of the cut soil. This means less moving of dirt on and off site. This is an approximation and an actual survey will need to be conducted to create the most accurate cut and fill plan. Additionally any areas that are shown as level are areas that merely have neither a drastic cut or a drastic fill.



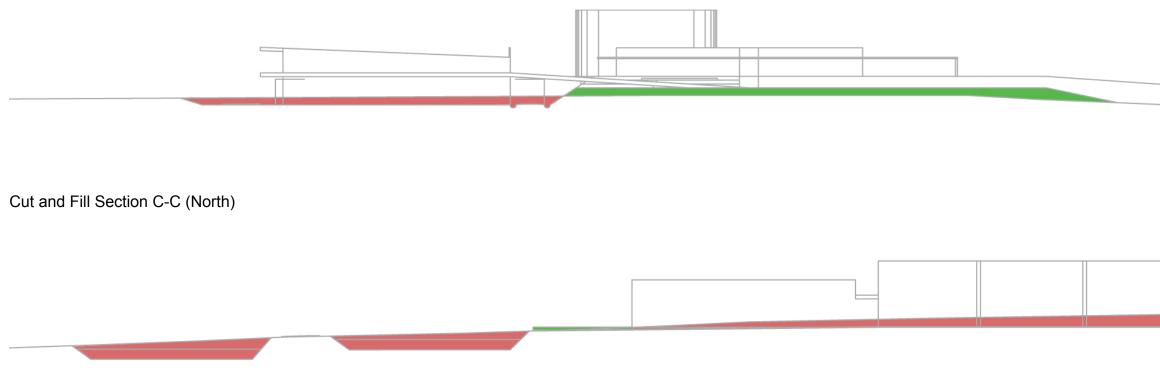




Cut and Fill Section A-A (East)



Cut and Fill Section B-B (East)



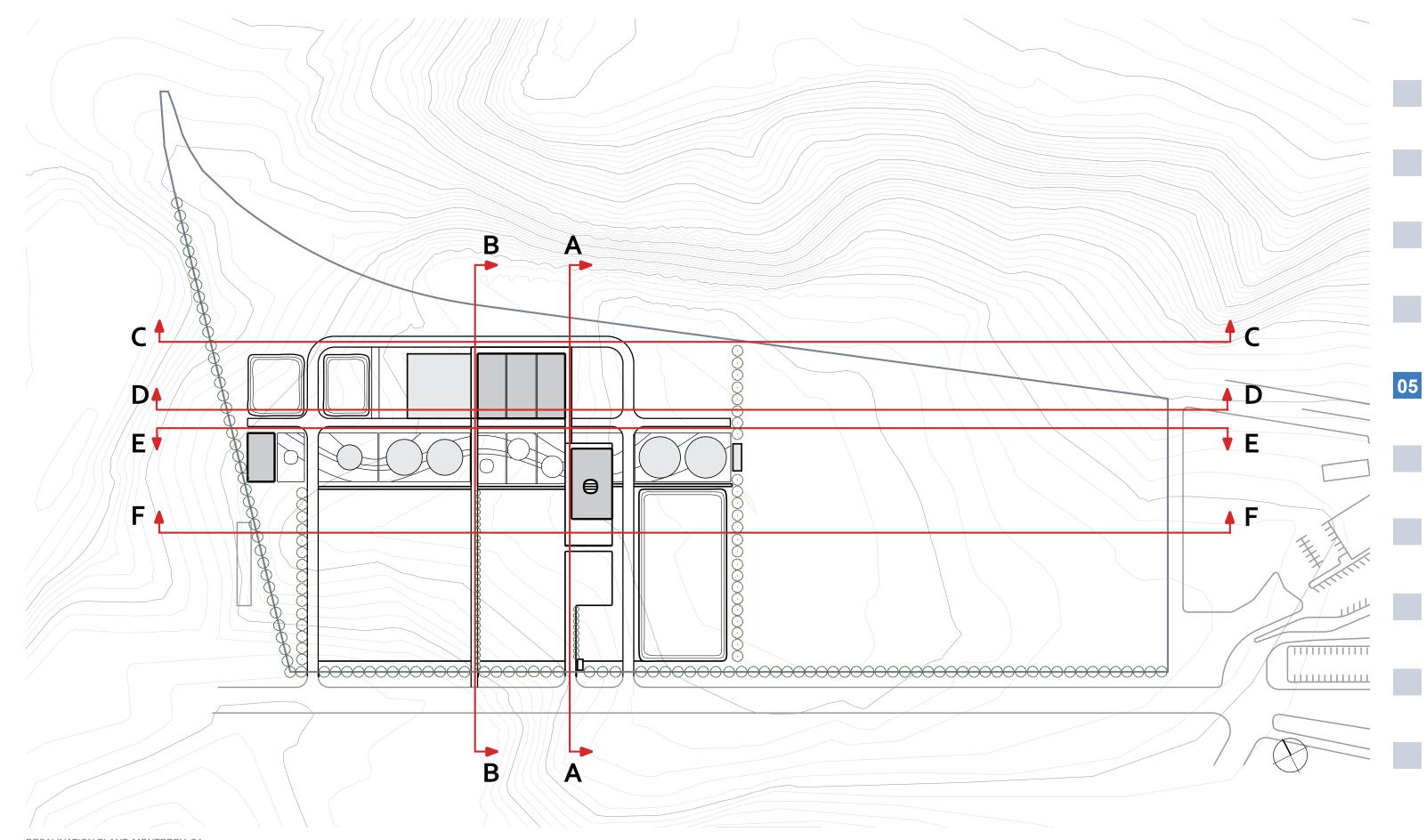
Note: These diagrams are intended solely for a rough approximation of cut and fill in a given cross-section.

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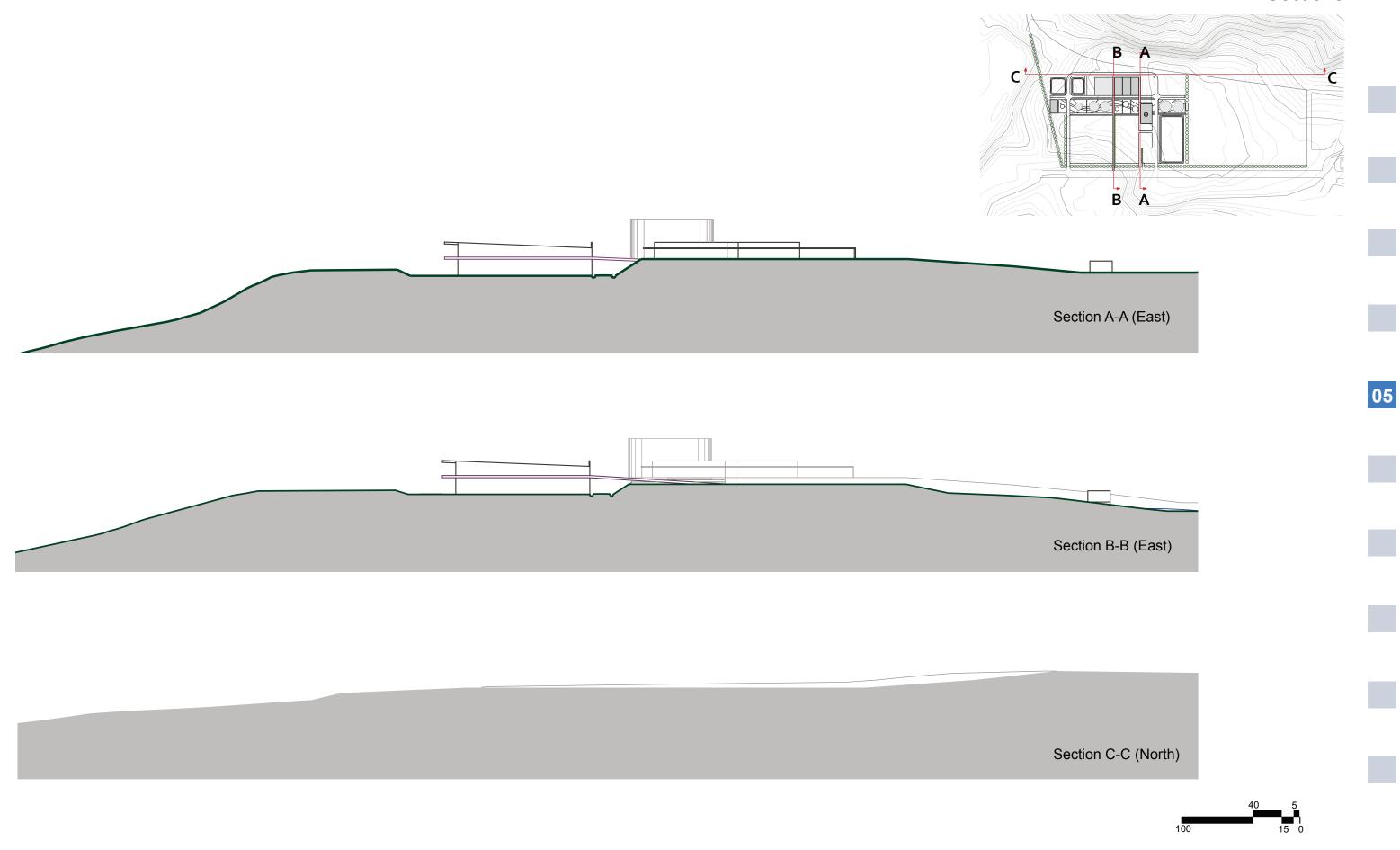
Disturbed Areas : Cut and Fill Sections

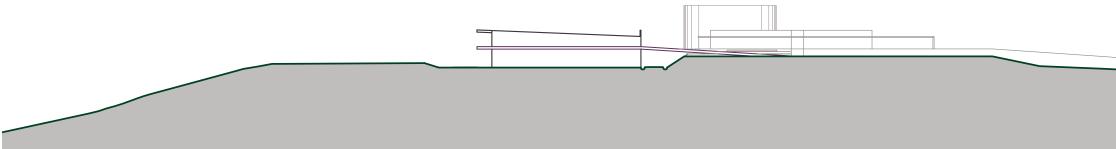
Site sections Site Section Full Page Key Plan Site Section Full Page Key Plan Sections with Dimensions Sections with Dimensions Detail Sections with Dimensions



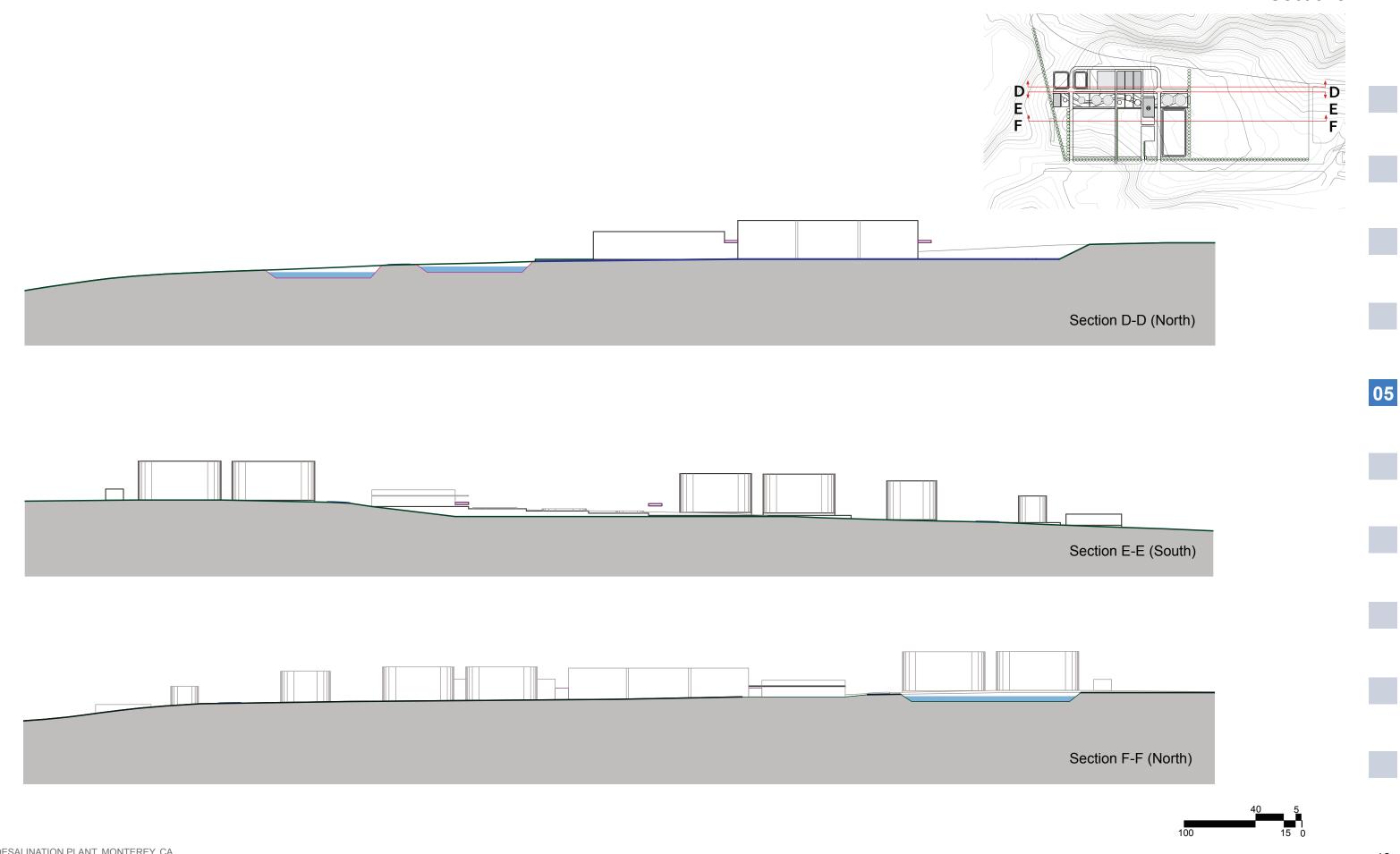
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Site Section Full Page Key Plan

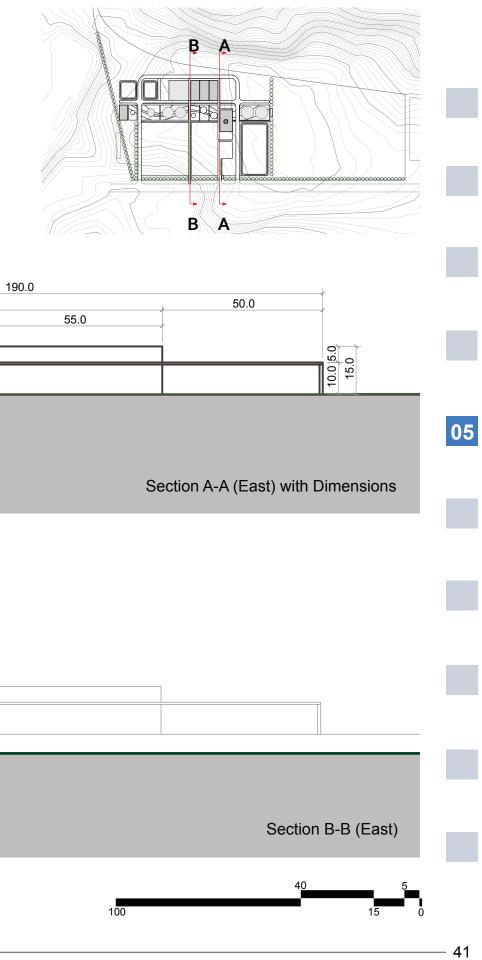


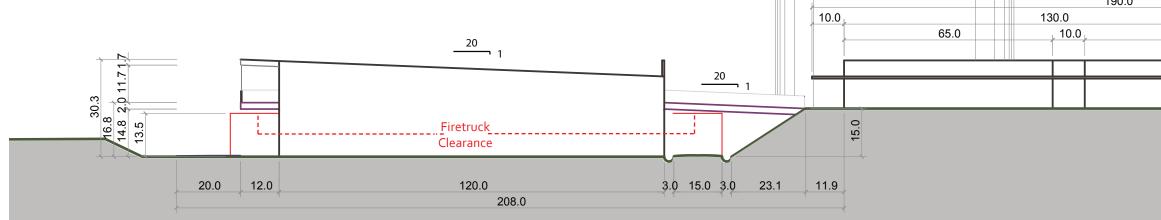


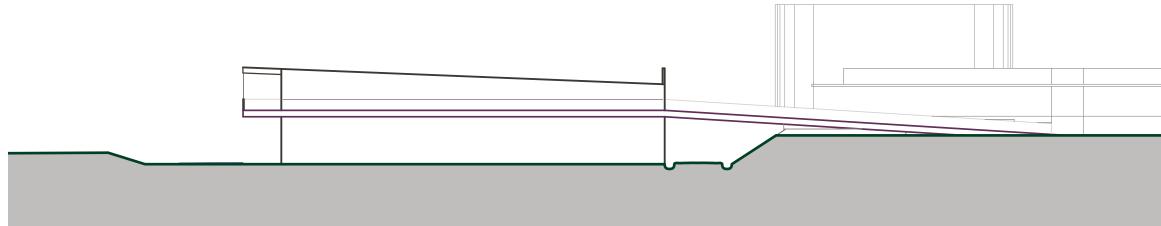
Sections



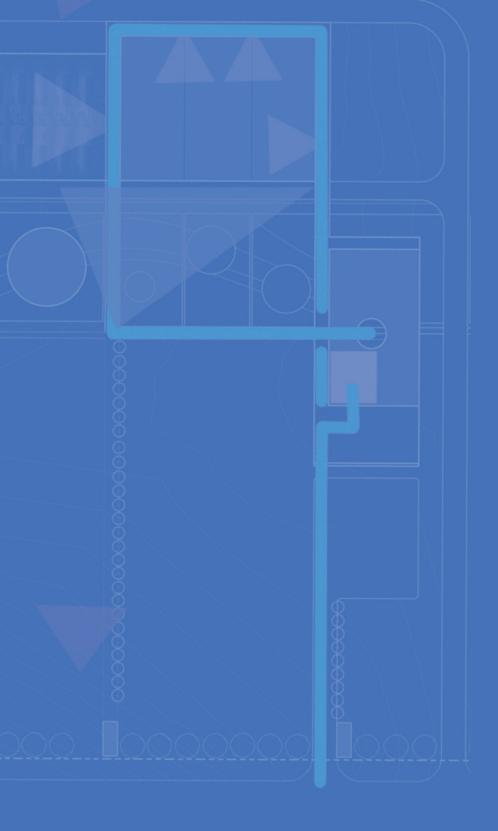
Sections







Detail Sections



education Visitor Circulation Diagram Visitor Circulation Diagram

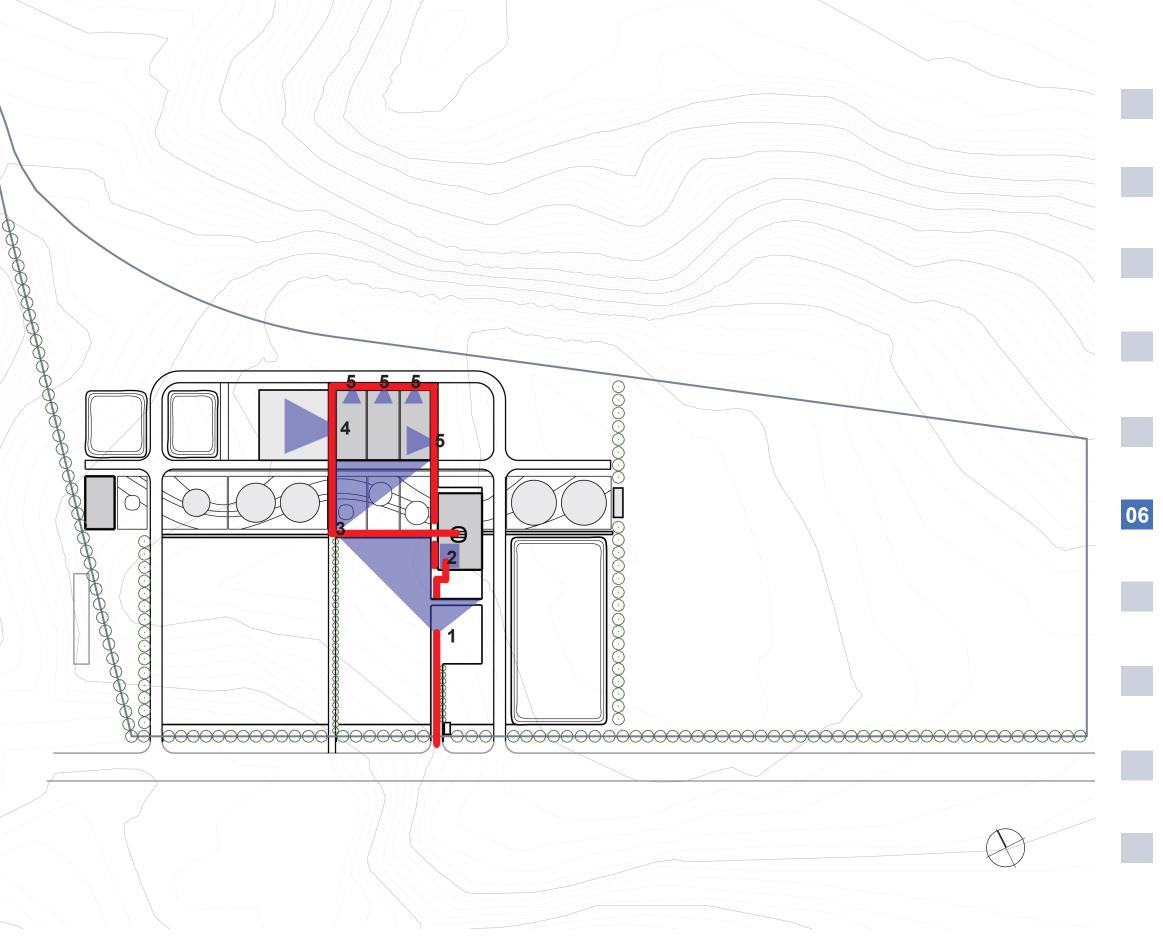
Points of View

1. Arrival - Visitors park their vehicle at this parking lot that promotes sustainable practices including porous paving and carpool priority parking spaces.

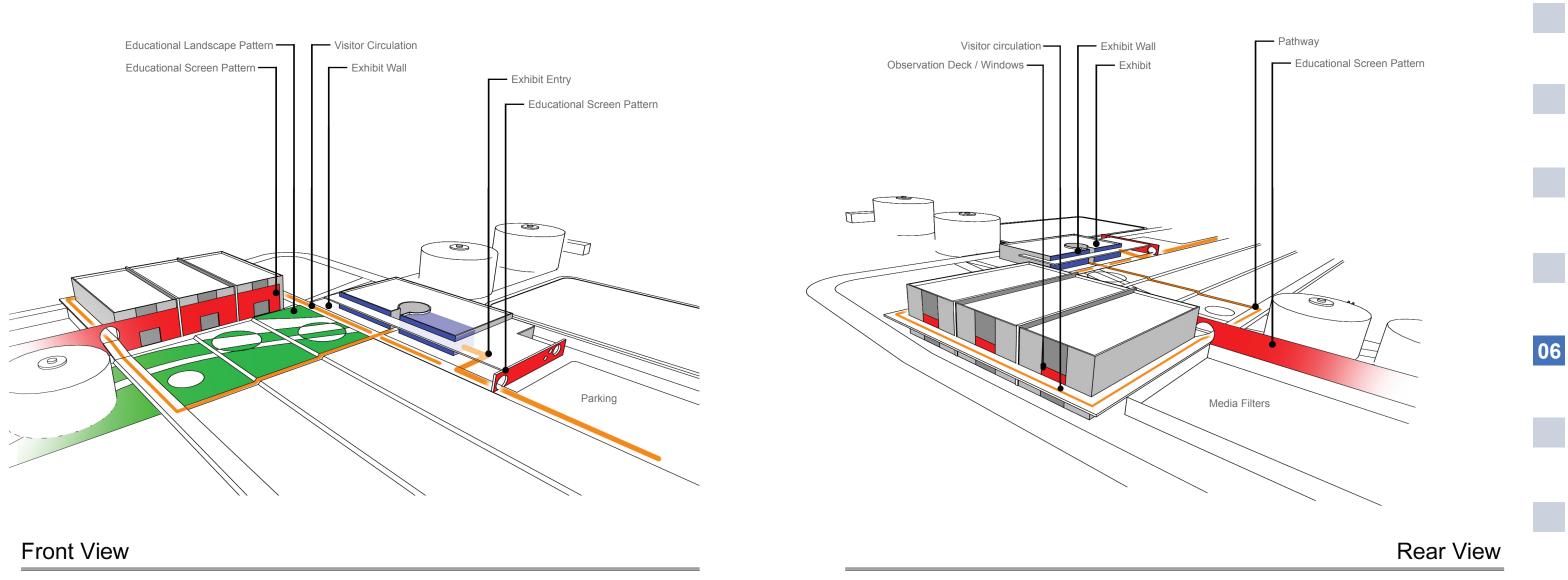
2. Education Exhibition - Visitors walk through a circular opening in the front facade. This facade's openings, which take advantage of plumbing pipe used in the design and construction of the facility are an abstract representation of the elements filtered out of the seawater through the desalination process. The Administration Building housings a space that displays information on the importance of quality drinking water, the desalination process and sustainable features worked into the project's design.

3. Tour Begins/Screen View - Once visitors leave the exhibition, a water feature directs them from the central building courtyard along the edge of the newly landscaped area in front of the treatment building. Visitors see an abstract representation of the desalination process in the landscape and screen wall that lines the front of the treatment building.

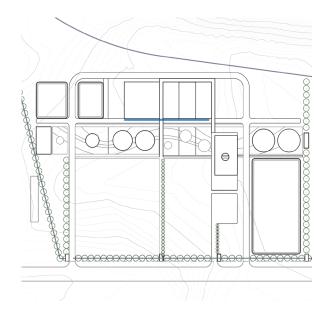
4. Media Filter View - Visitors walk along the path towards the treatment building, where they cross over a service road between the landscaped area and the treatment facility. Visitors will see the first filtration phase (MultiMedia filter tanks) of the process to their left as they continue along this path. 5. RO/Post Treatment View - Before visitors turn the corner at the back of the building they will see an amazing view of the river valley below. To the right visitors can peer through windows at the RO trains and other equipment, while to on other sides the beautiful valley will be seen below. In front of windows lining the treatment building visitors will have the opportunity to read display boards outlining exactly what is being observed. Once visitors have taken everything in, they can return to the Administration Building to conclude the tour.



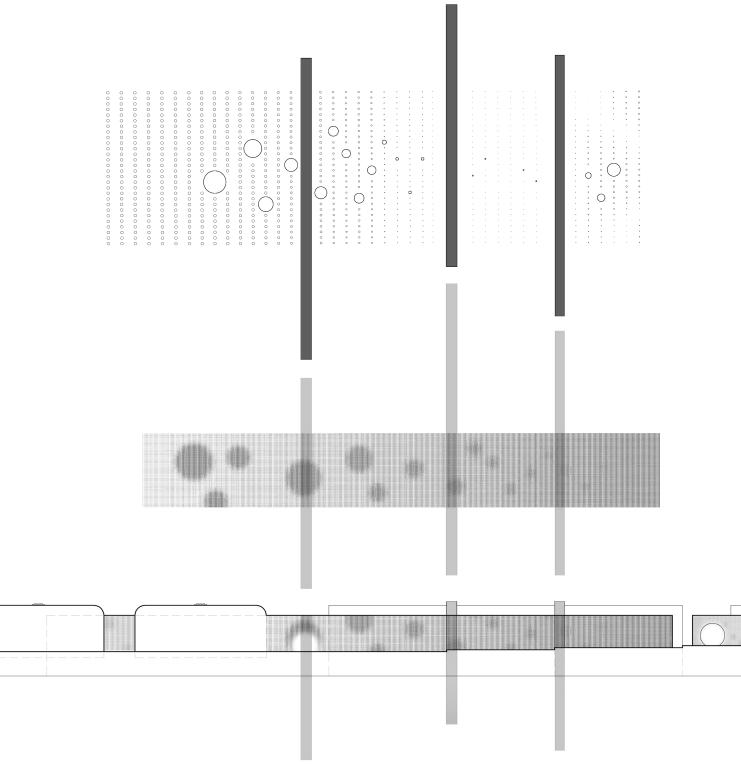
Visitor Circulation Diagram



Education Programs



The screen that lines the front of the treatment building represents desalination process. The larger circles on the left of the screen represent the larger elements in the sea water that is pumped into the facility from the ocean. The size and quantity of elements are filtrated out in two phases (MultiMedia and RO). The third step in the process reintroduces minerals back into this extremely pure water to create a balanced potable water product.



Screen Explanation Diagram



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A-1 : Water Molecular

White flowers represent the purity of the water after it has been treated by the filtration processes, while the surrounding array of flowers represent the range of elements in the water prior to treatment.

A-2 : Xeriscape

The multi-colored courtyards utilize a spectrum of native and adaptive plants, which require little to no irrigation.

A-3 : Restore and Improving the Local Habitat The original native plants are re-established in selected areas after grading has occurred, while invasive species are not.

B. Bio-retention Swales

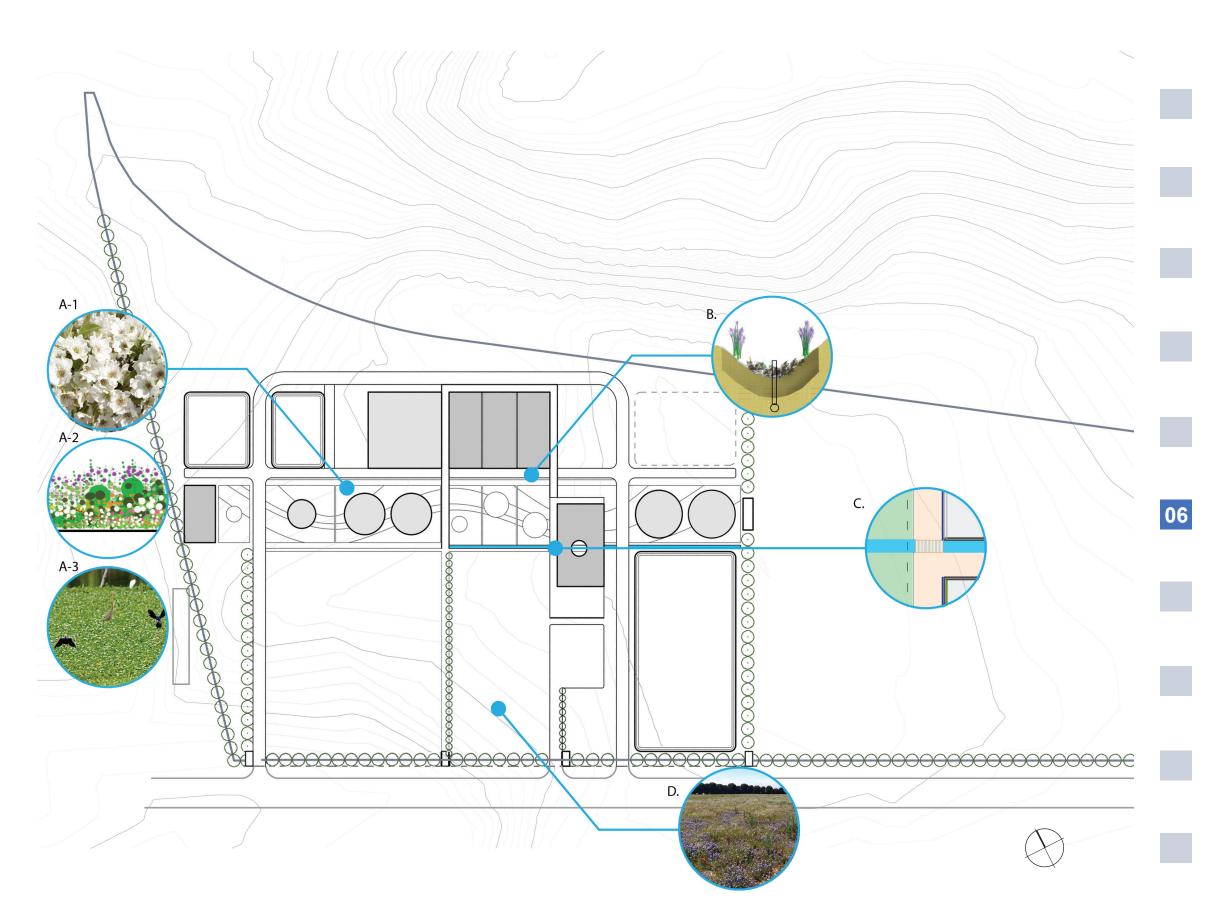
Roads are pitched towards swales that capture rainwater, allowing water to infiltrate back into the natural aquifer. This practice reduces water runoff, which leads to soil erosion and the pollution of surrounding water bodies.

C. Water Feature

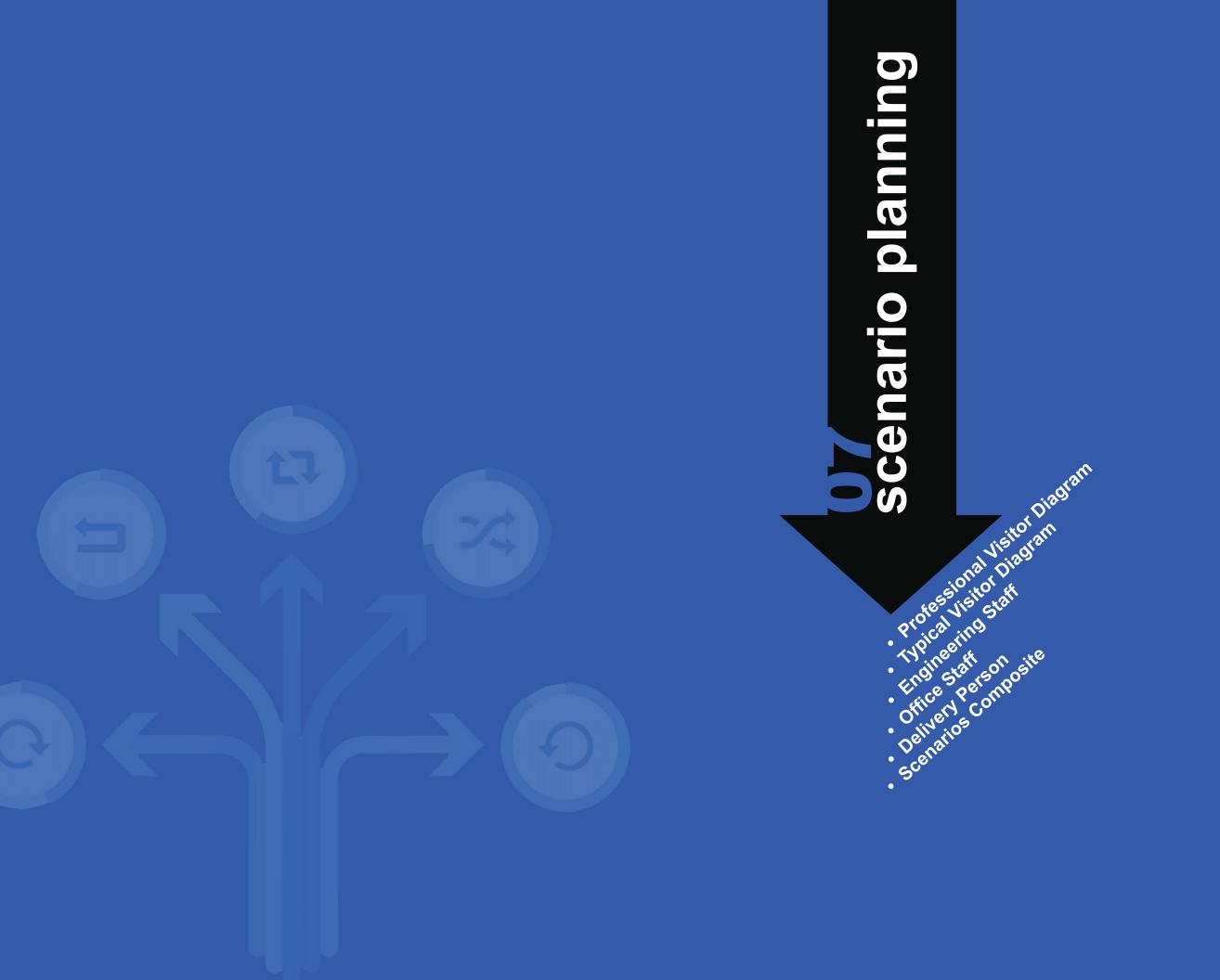
A water feature that runs along the edge of the landscaped courtyards uses captured rainwater from the adjacent Administration Building and Water from treatment facility tests sinks, which continuos run to provide accurate sampling.

D. Undisturbed area

Preserving and protecting the maximum amount of open space promotes natural flora and fauna to co-exist with the built project.



Landscape Education

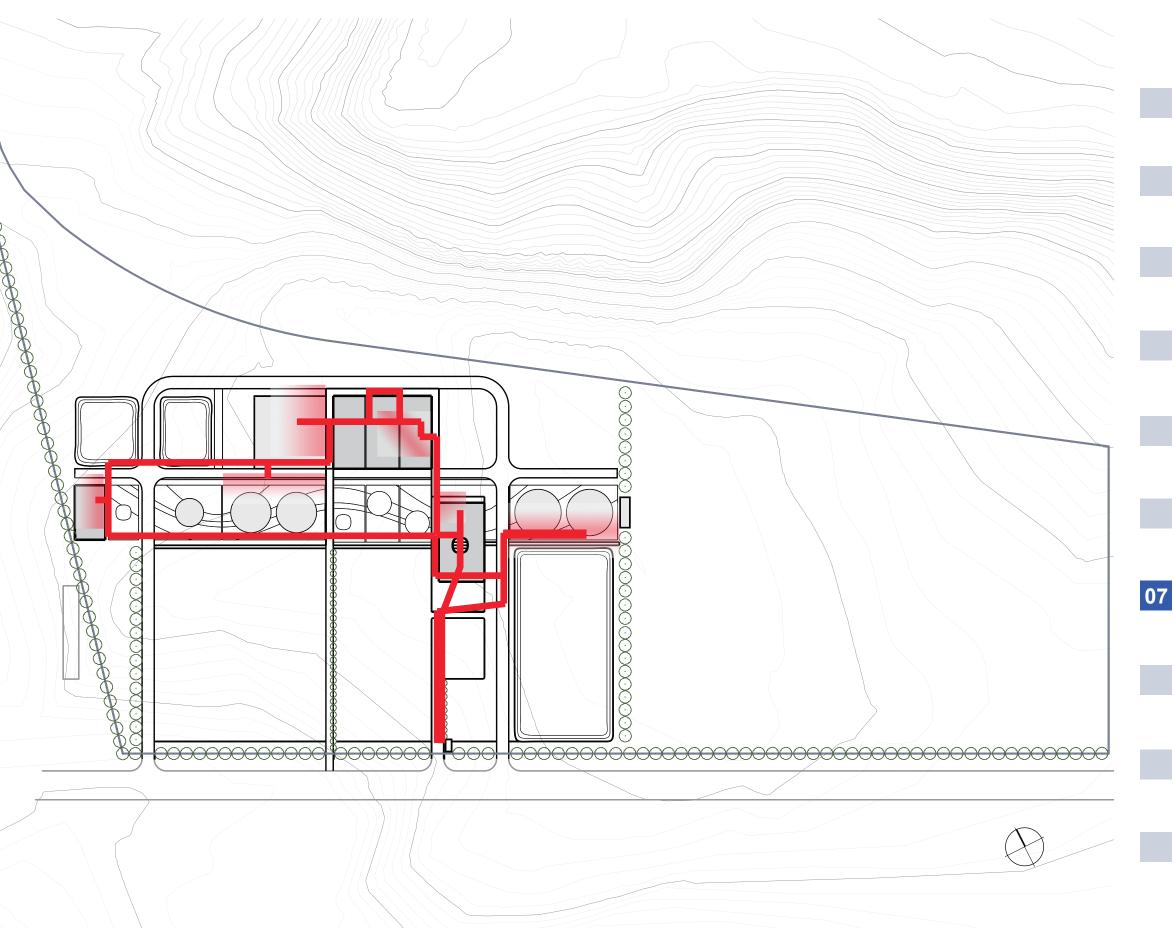




Prof. Visitor Primary Route Prof. Visitor Secondary Areas

Scenario Planning was used in this project to be sure that the arrangement of the building program was created with all the users of the site in mind. While the number of people using the site is small, we still wanted to be sure that all our design moves would make that users experience convenient and movement throughout the site as direct as possible.

The professional visitor is someone with expertise or knowledge of water treatment processes. That visitor would explore not only the main exhibition area but also the offices and control room in the administration building. Additionally, the professional visitor would gain access to the Treatment Building floor as well as to all external facilities and tanks. The tour of these areas of the facility would necessitate the use of safety equipment on the tour. This distinguishes it from the tour a typical visitor may receive.



Professional Visitor Diagram

Typ. Visitor Primary Route Typ. Visitor Secondary Areas

The typical visitor is someone with little to no expertise or knowledge of water treatment processes. That visitor would explore the main exhibition area and primarily stay to the elevated pathway that goes around the Treatment Building.

From the elevated pathway, the visitor would gain views into the Media Filter Area, The R.O. area and even the control room without the need for any safety equipment. This visitor would simultaneous experience views of the site unique to this perspective. This tour is ideal for student groups and is highlighted in the education section of this book. This visitor may also explore the landscaped courtyard for more educational experiences and a chance to experience the natural landscape.

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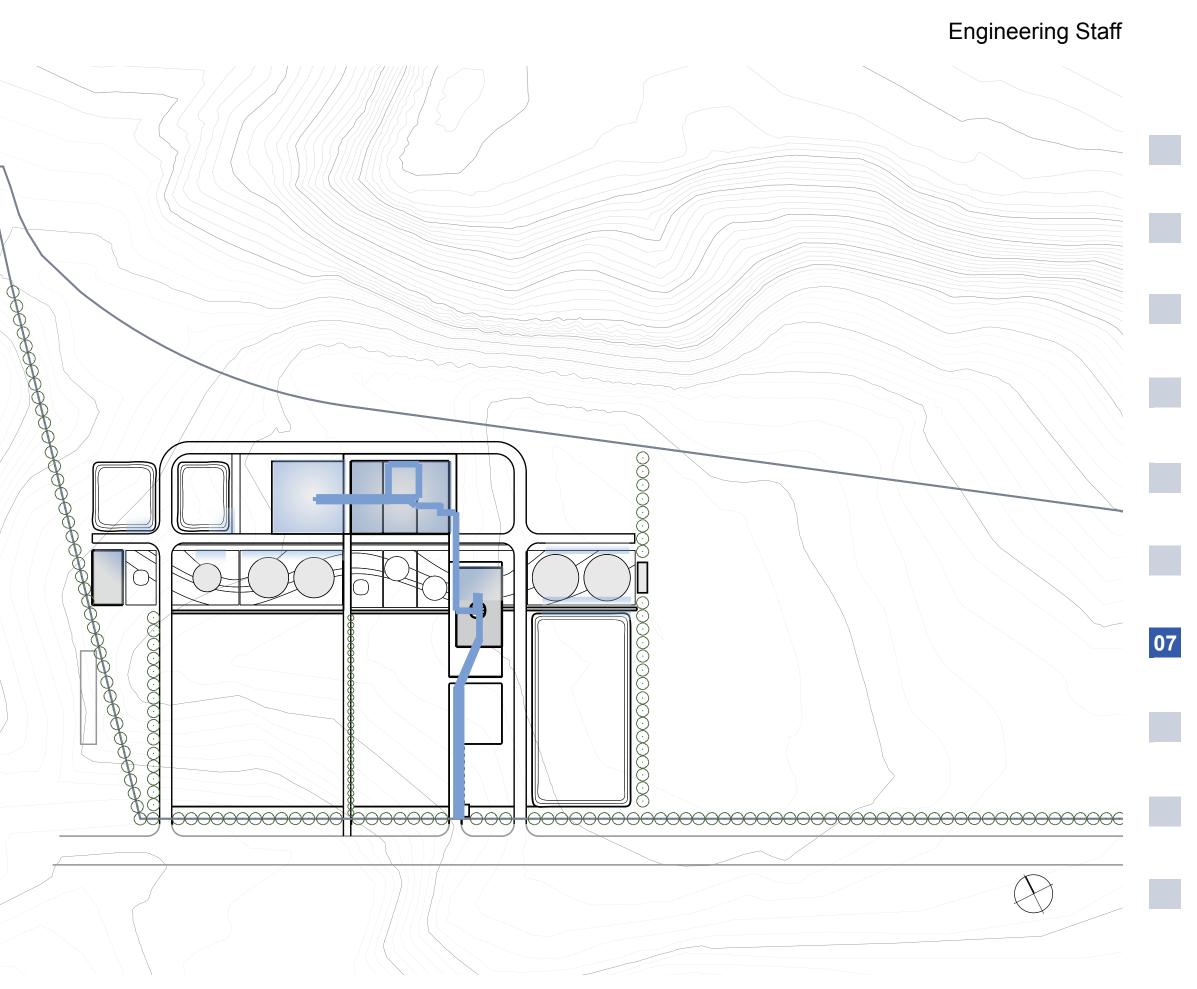




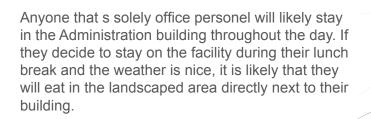
Eng. Staff Primary Route Eng. Staff Secondary Areas

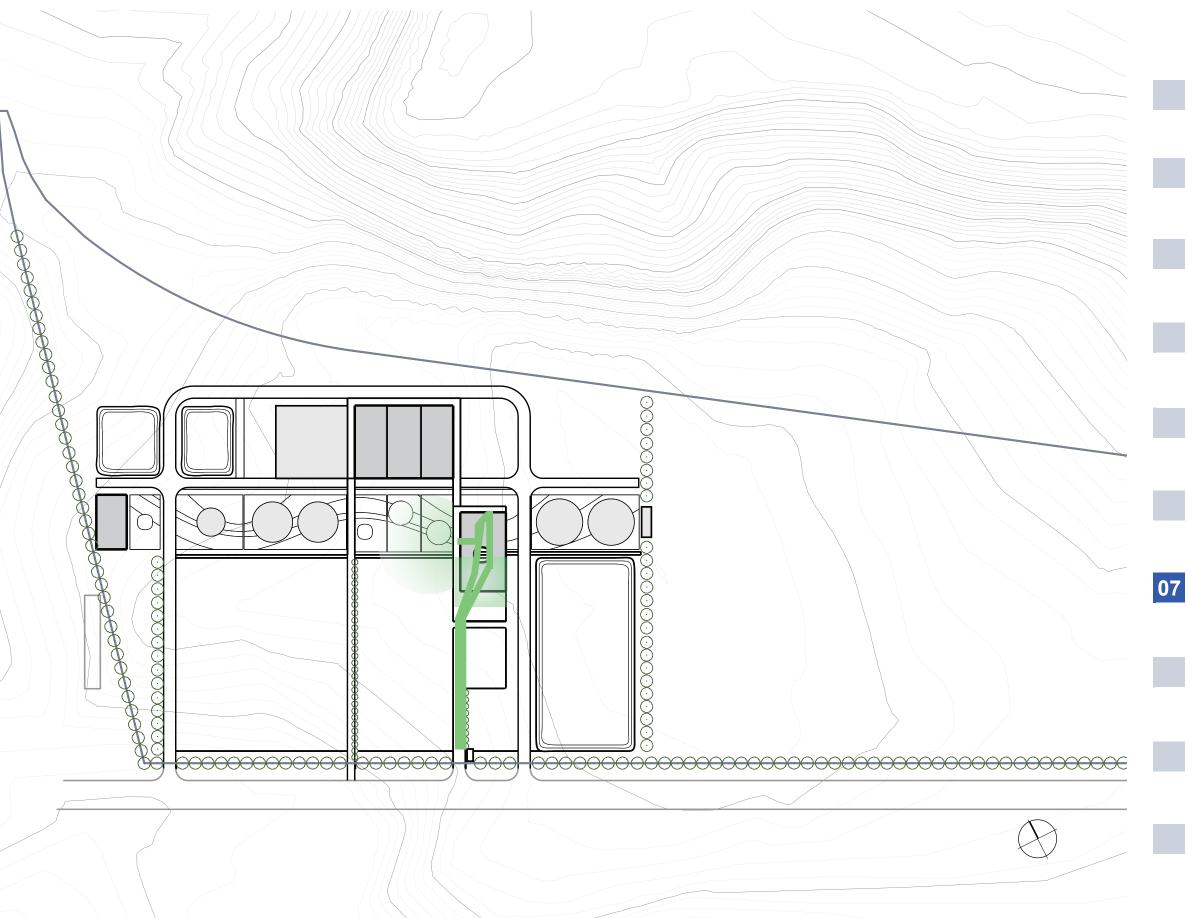
The engineering staff has access to the entire site. However, in a typical day they do not need to access all points of the site physically. Very often, they can access the information they need from multiple facilities by using a computer wirelessly or in the control room. Most of their primary use of the site is simple to check and inspect daily systems.

Beyond the main Treatment Building and the Administration office, the engineering staff would also visit more remote areas of the site in emergencies or if something seems incorrect with the data readings on the computer.



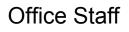
Office Personel Primary Route Office Personel Secondary Areas





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Delivery Person Primary Route Delivery Person Secondary Areas

The delivery person has access to a great deal of the site. However, in a typical day they do not need to access all points of the site. Most of their primary use is the loading, drop off/pick up area as well as the usse of chemical access on the northern side of the Treatment Building.

Beyond the main Treatment Building, a delivery person may need to access the tanks or more remote area of the site.

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Delivery Person Primary Route Delivery Person Secondary Areas

Office Personel Primary Route Office Personel Secondary Areas

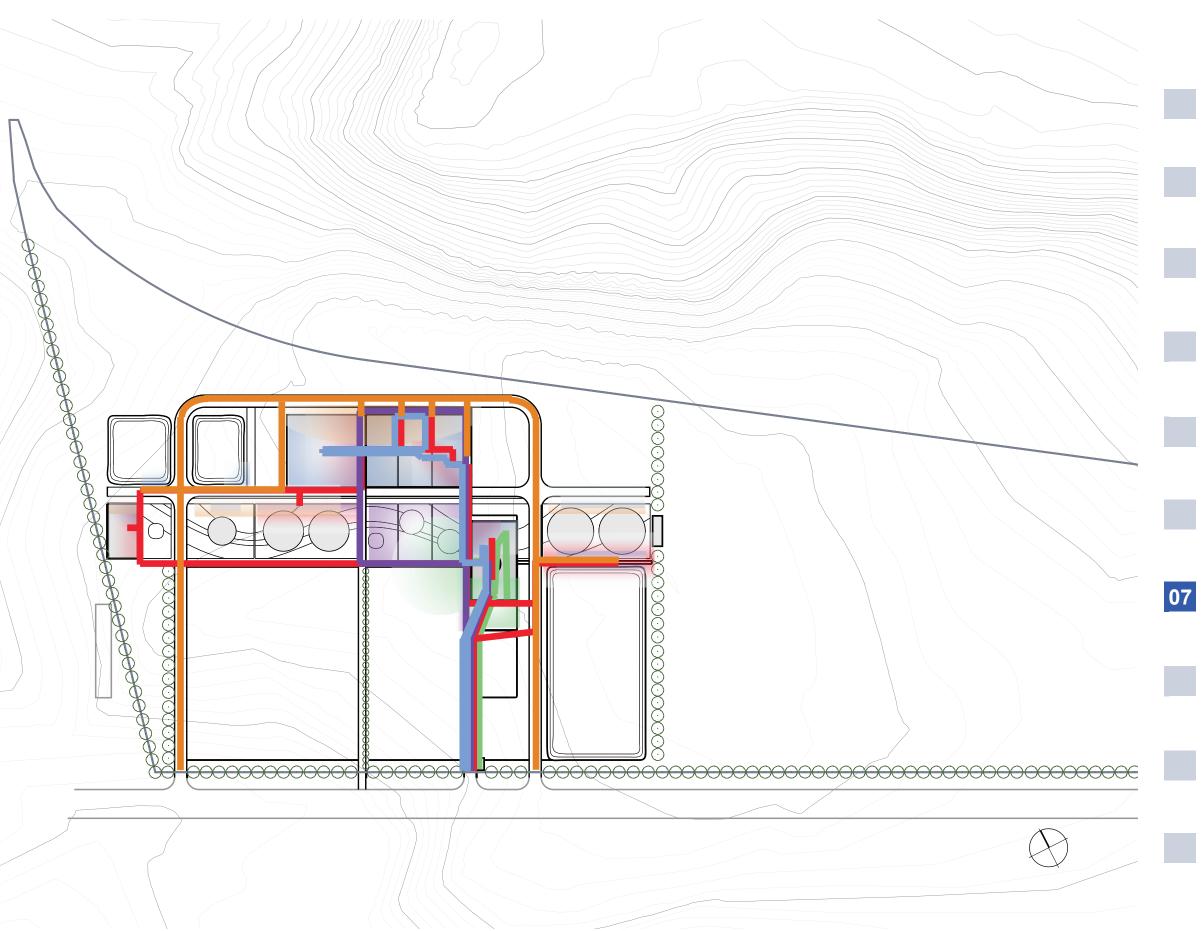
Eng. Staff Primary Route Eng. Staff Secondary Areas

Typ. Visitor Primary Route Typ. Visitor Secondary Areas

Prof. Visitor Primary Route Prof. Visitor Secondary Areas

By overlaying all the different scenarios in one composite, the patterns become clear and few spaces on the site seem untouched or seldom visited.

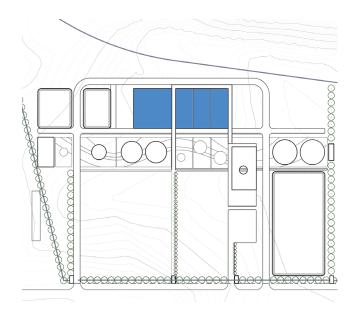
Additionally and not surprisingly, the core of the site which features the Administration building and the Treatment Building is where most of the activity revolves. Also the distinction between areas that could potentially be more dangerous and those designed for visitors or office personel are kept separate. This is a safer model than has been seen in previous designs of Desalination that we have studied. Planning was used in this project to be sure that the arrangement of the building program was created with all the users of the site in mind.

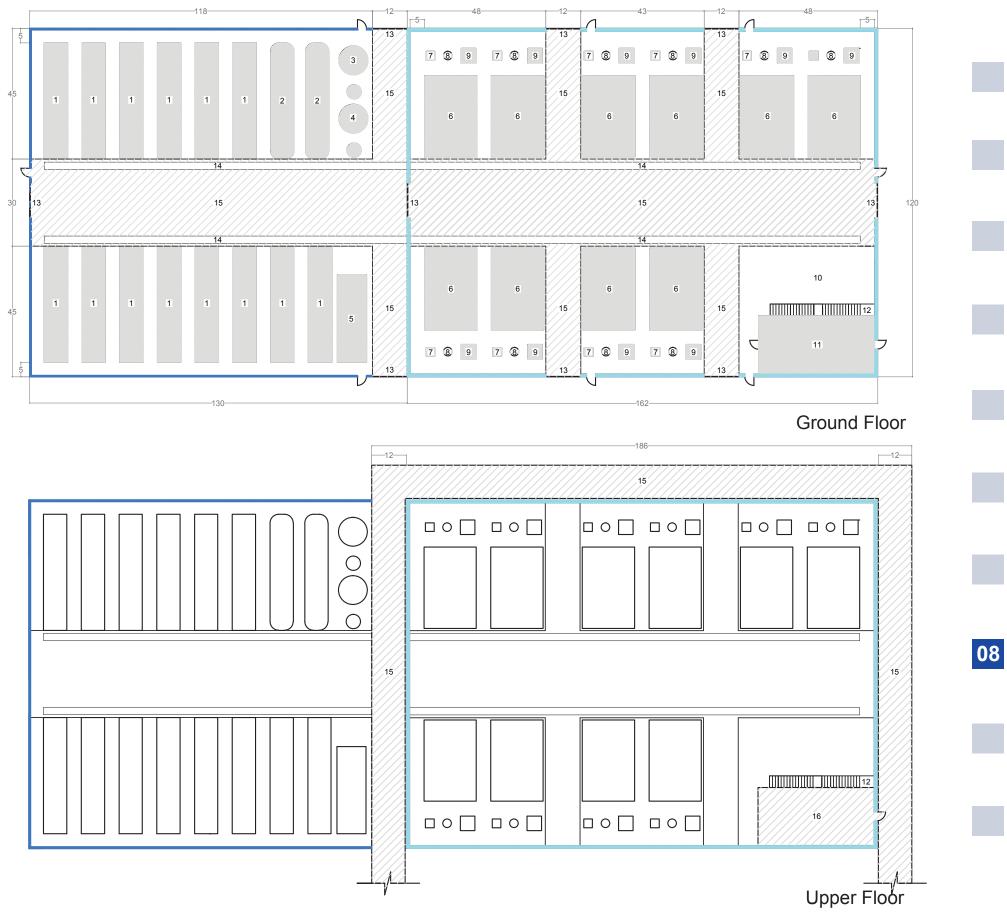


Scenarios Composite Diagram

Interior plans







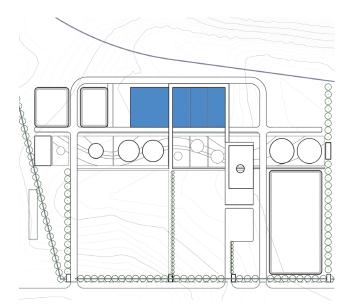
Legend

- 1. Multimedia
- 2. CO2
- 3. NaOCI
- 4. NaOH
- 5. Clearwater Pump
- 6. RO Skid
- 7. RO Skid Pump I
- 8. Cateridge Filter
- 9. RO Skid Pump II
- 10. Interior Post Treatment
- 11. Electrical Room
- 12. Stair
- 13. Roll-Up Door
- 14. Service Trench
- 15. Circulation Path
- 16. Observation Deck

Screen Wall Concreate Wall _



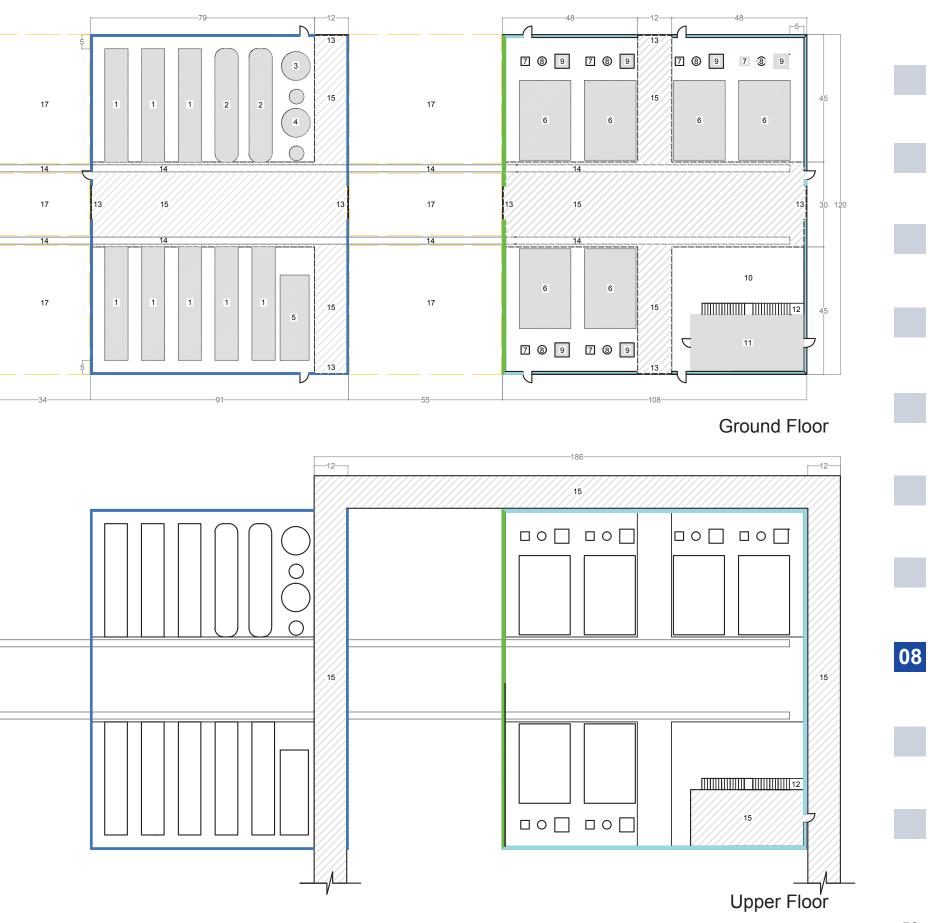
R.O. and Multi-media 9.6 MGD





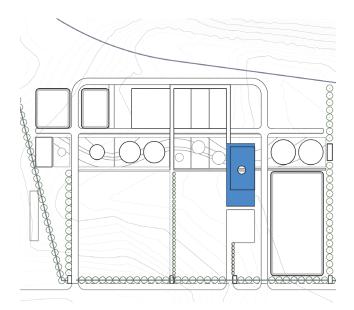
Legend

- 1. Multimedia
- 2. CO2
- 3. NaOCI
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- 10. Interior Post Treatment
- 11. Electrical Room
- 12. Stair
- 13. Roll-Up Door
- 14. Service Trench
- 15. Circulation Path
- 16. Observation Deck
- 17. Future Expansion
- Screen Wall
- Concreate Wall
 - Temp Wall Allowing Expansion





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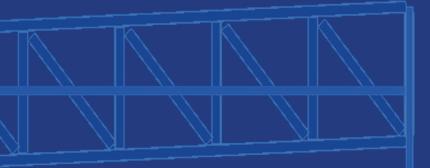
Legend

- 1 Main Entrance
- 2 Lobby
- 3 Visitor Reception
- 4 Exhibition Area
- 5 Exhibition Storage
- 6 Additional Office Space
- 7 Bathroom w/ Lockers
- 8 Exterior Courtyard
- 9 Equipment and Tool Storage
- 10 Telecom Room
- 11 Maintenance Supervisor
- 12 Plant Manager
- 13 Laboratory
- 14 Control Room
- 15 Breakroom
- 16 Open Office Space / Cubicles
- 17 Educational Screen
- 18 Entry Wall

The administration plan is an approximation of the information provided in the RFP. This plan is to demonstrate how those spaces could be arranged for the easiest access as well as the most consistent flow between spaces. This plan design also incorporates a relationship with the water feature that runs into the landscape and ties into the elevated pathway.

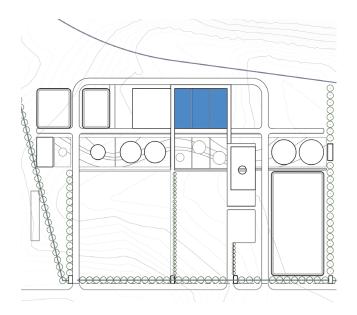


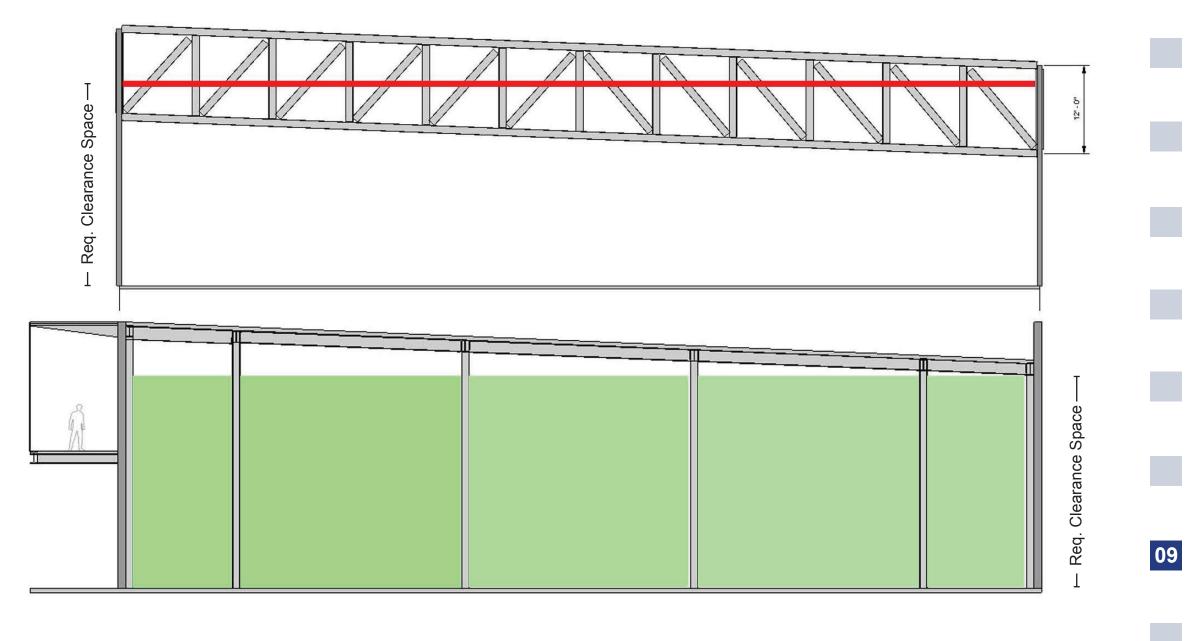
Administration Building Plan





Proposed Structure Proposed Structure Petail of Scrute Detail of Scrute

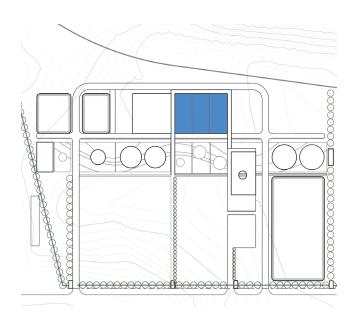




Open Span Girders vs. Distributed Columns An open span for the width of the treatment building would require extremely deep girders. This approach might interfere with the clear ceiling height needed to build and work on the desalination equipment.

A distribution of columns throughout the treatment building will support roof loads, yet still allow many different equipment configurations and allow clearance for operations that might need lifting equipment.

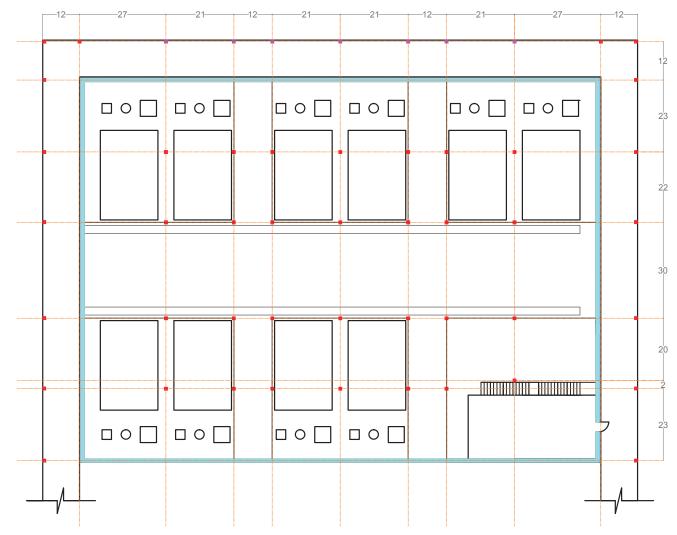
Proposed Structural Diagrams



9.6 MGD Treatment Facility -Column Layout

Columns

— Overhead Walkway Support

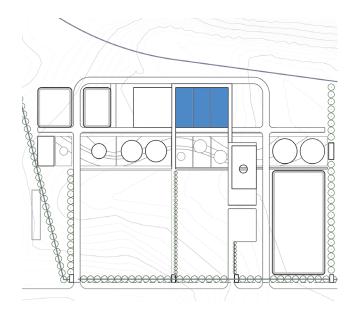


Column Layout Flexibility

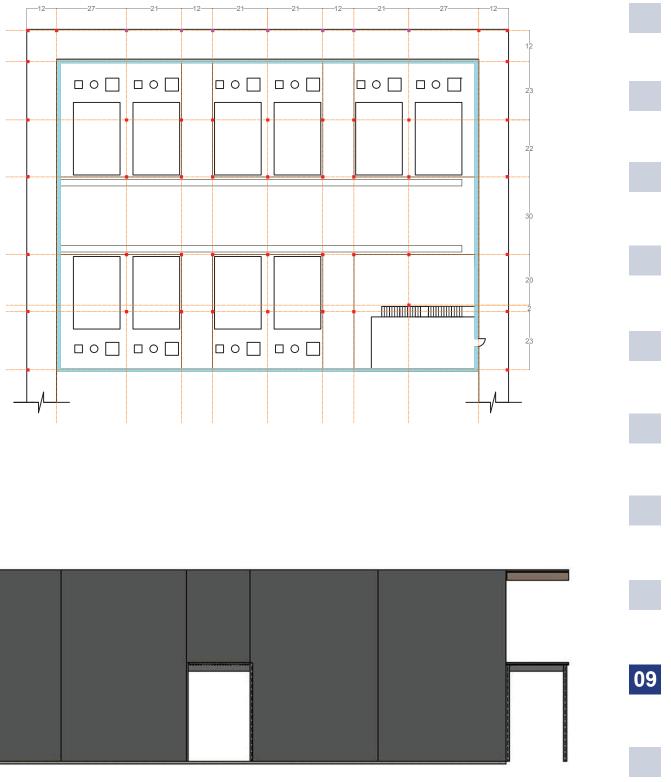
The 3D drawing is a diagrammatic representation showing how columns can be laid out to support the walkway and the building's roof load. For more details see the facility floor plans. There is great flexibility in how columns can be laid out in the building. The structural engineer that provides the future engineered design can locate columns just about anywhere outside the marked circulation paths where space is available around equipment installation and operations footprints.



Proposed Structural Diagrams

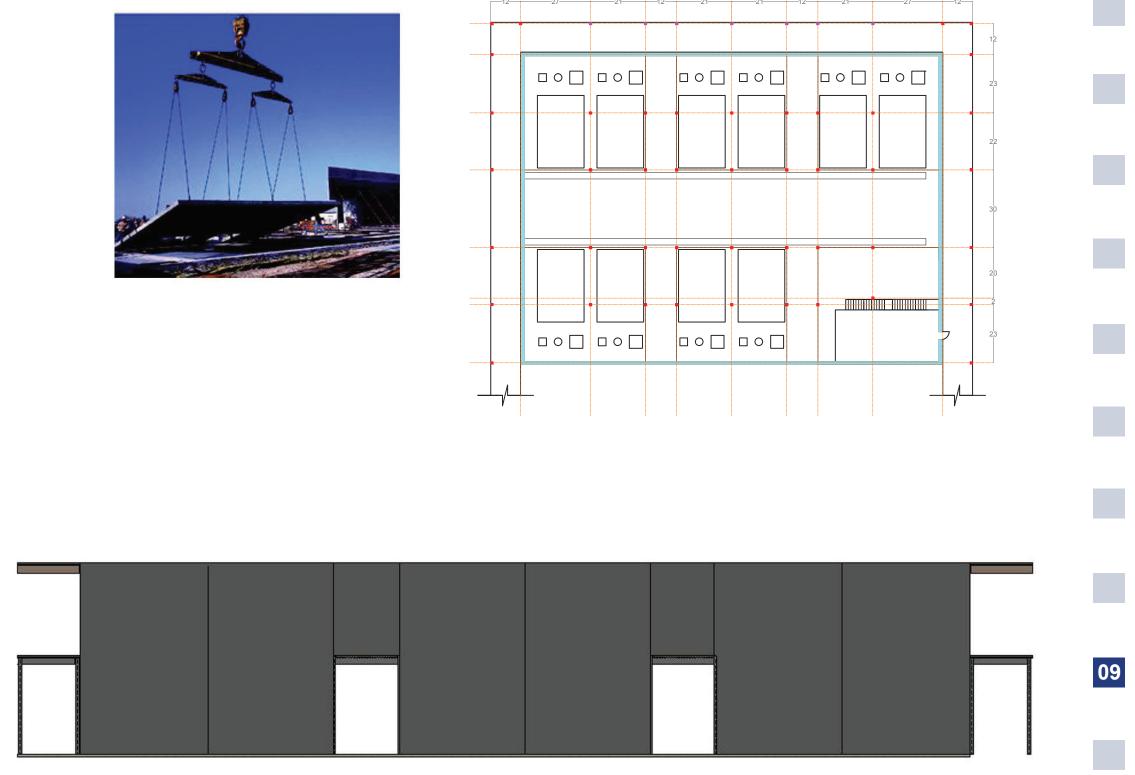




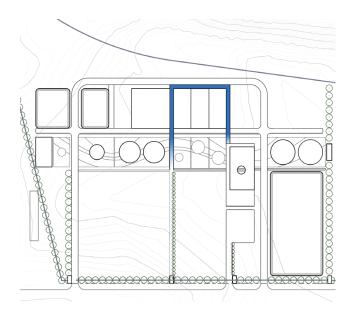


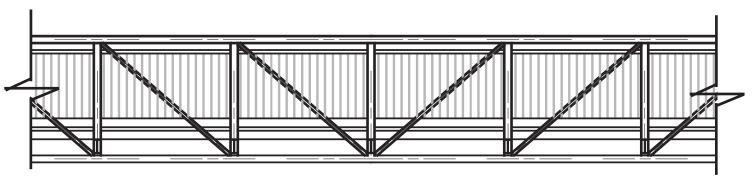
Tilt-up Construction

It is proposed that concrete tilt-up panels are used for the treatment building's exterior walls. This wall construction method is economical and promotes construction speed. A combination of textured and smooth panels will be cast on site. Smooth panels can be set to line up with the screen and landscape elements that represent the purist water in the desalination process, which is directly after Reverse Osmosis Texture panels will make up the remaining panels. This texture will represent the range of elements and minerals in the seawater and the desalinated water.



Proposed Structural Diagrams





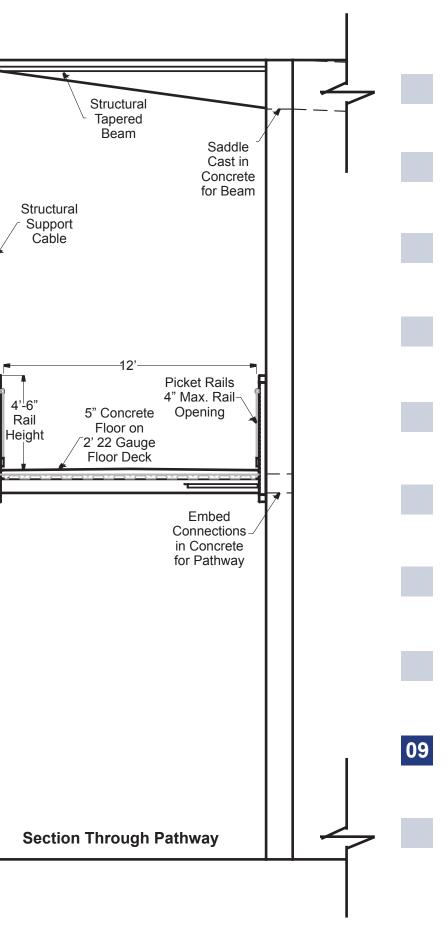
This detail is an approximation of the elevated pathway and how it could be attached to the facade of the Treatment Building. By including a Saddle and an Embed in the concrete for the structural elements the concrete will retain strength and will not need to be additionally alter upon being tilted up.

Corrugated aluminum roofing is to rest on top of structural beams if desired by client.As such, there will be a need to account for drainage. Additionally, emergency ladders or stairs may need to be added according to code requirements.

Elevation of Pathway

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Detail of Walkway Section





quantity summary . cost Model summary

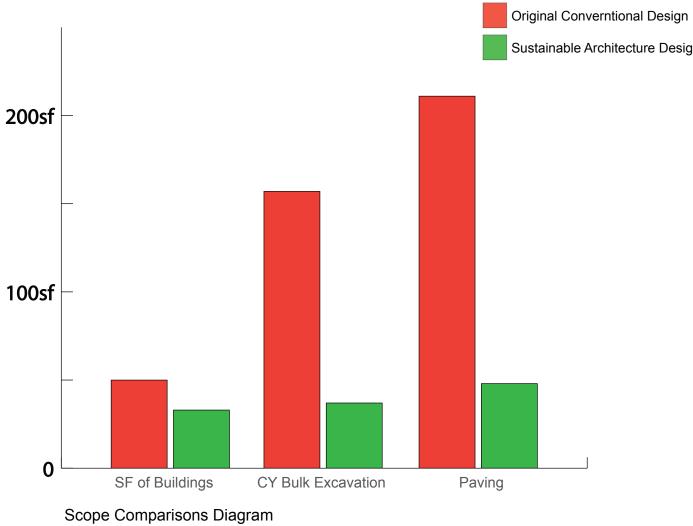
Partial Quantity Survey

			Width/		Add'l Slab				
CSI	Feature	Length	Scope	Buildings	Flrs	Ponds	Paving	Note	Other
1 01560	Open Space	150	250	-				1	Protection of natural condit.
2 02230	Grub, clear, grading	37	kCY					2	Refer to Soils Rept.
3 02660	Brine Storage Pond	180	480			86,400		3	HDPE w/ concrete skirt
4 02660	Bckwsh Wstwtr Ponds (2)	250	120			30,000		4	HDPE w/ concrete skirt
5 02750	Guest parking	50	75				3,750	5	Passenger car Paving
6 02750	Roadway paving	2145	20 & 18				41,692	6	Full traffic load, service road
7 02750	Concrete Paving	321	20				6,420	7	At chemical delivery loc.
8 02815	Water feature	766	4					8	766 LF Concrete w/ equip
9 02820	Perimeter Fence	4690	LF					9	6 ft Chain link.
0 02820	Public / Service Entrance / Exit	3	Loc.					10	Gate, sign, security
1 02860	Identity screen	545	20					11	10900 SF mesh screen
2 02930	Main Courtyard	789	90					12	49,285 SF Xeriscape
3 02930	Large trees	43	ea.					13	Save (e) trees. Add trees.
4 02930	Small trees	40	ea.					14	New drought-tolerent
5 03300	Feedwater tanks (2)	65	dia ea.		6,434			15	Fndn for 2 x 0.5 MG tanks
6 03300	Multi Media Filtr Area	120	140		16,800			16	Slab w/ trench & pipe cover
7 03300	Clearwells (2)	75	dia ea.		8,602			17	Fndn for 2 x 1 MG tanks
8 03300	Desal Clearwell Pumps	30	50		1,500			18	Incl U/G service
9 03300	Backwash Supply Tank	45	dia.		1,520			19	2 x 0.2 MG tank
03300	Generator	30	70		2,100			20	Incl U/G service
21 03300	Electrical Substation	90	50		4,500			21	Slab, ducts, screen
2 05530	Suspended walk, bridges	678	6					22	4068 SF Walkway
13700	Security	Site	All					23	3 gates, call boxes, AV.
24 Mix	RO / Treatment Bldg	180	120	21,600				24	8 x 272 Overhang roof.
25 Mix	Admin Bldg.	90	130	11,700				25	8 x 190 Overhang roof.
26 Mix	Electrical Switchgear	90	20					26	1800 SF Inside RO building
27	APPROX SF			33,300	41,456	116,400	51,862		

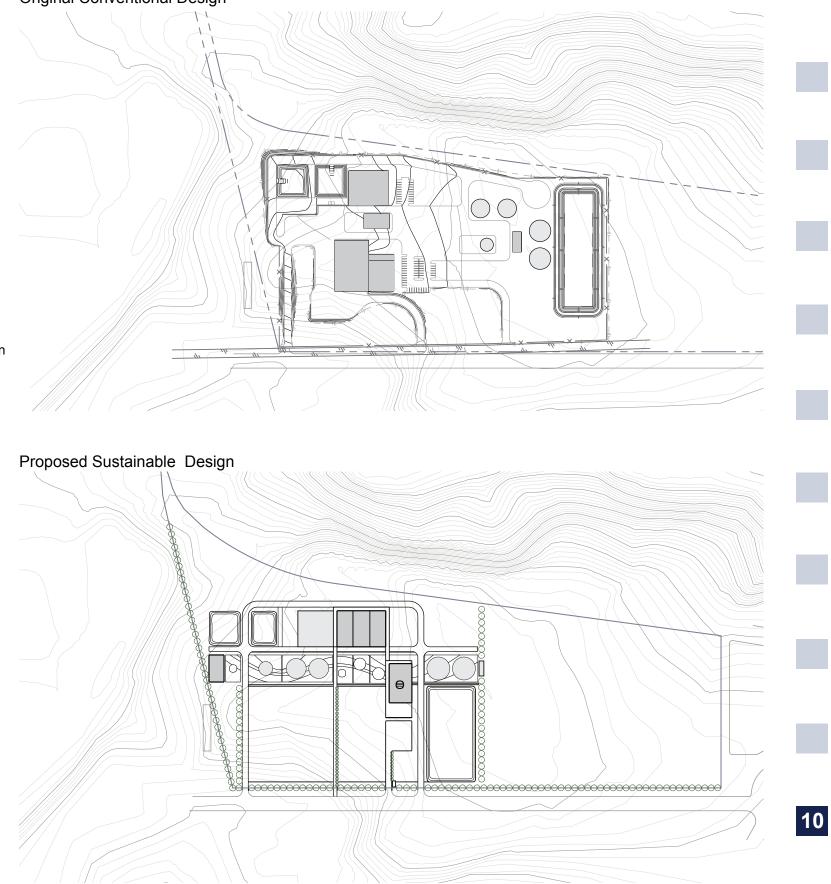
Cost Model Summary

Original Conventional Design

SF of Buildings	50,100 sf	33,300sf
CY Bulk Excavation	157,357cy	37,100cy
Paving	211,400sf	48.112sf



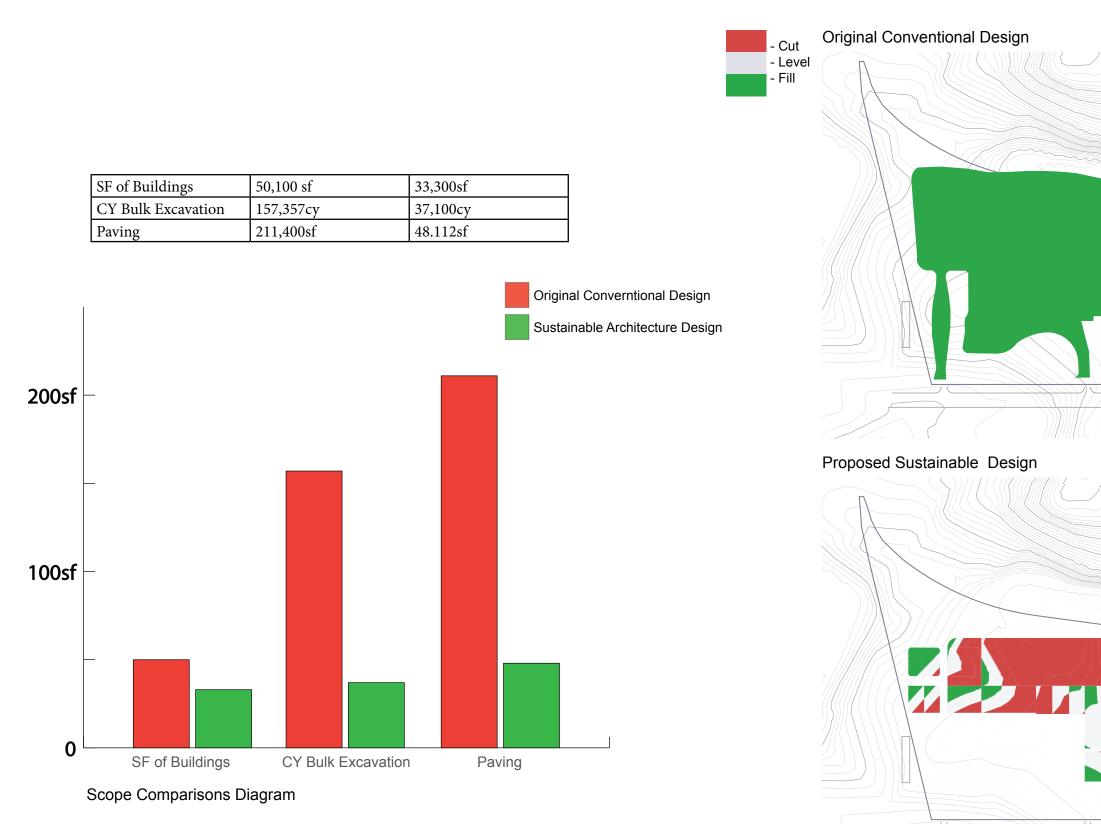




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Scope and Site Comparisons



Cut and Fill Comparisons

