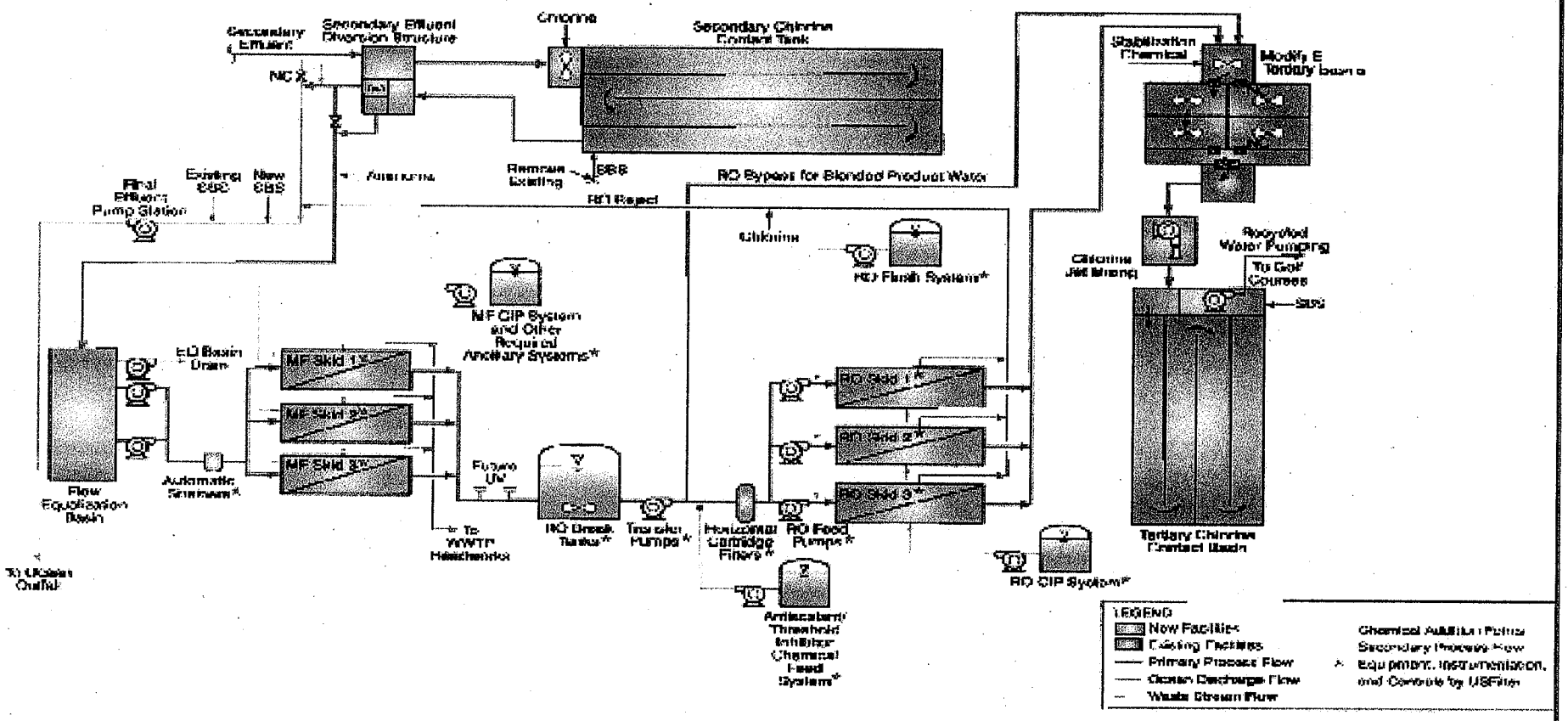

Source: carollo engineers

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Figure 4
Process Flow Schematic